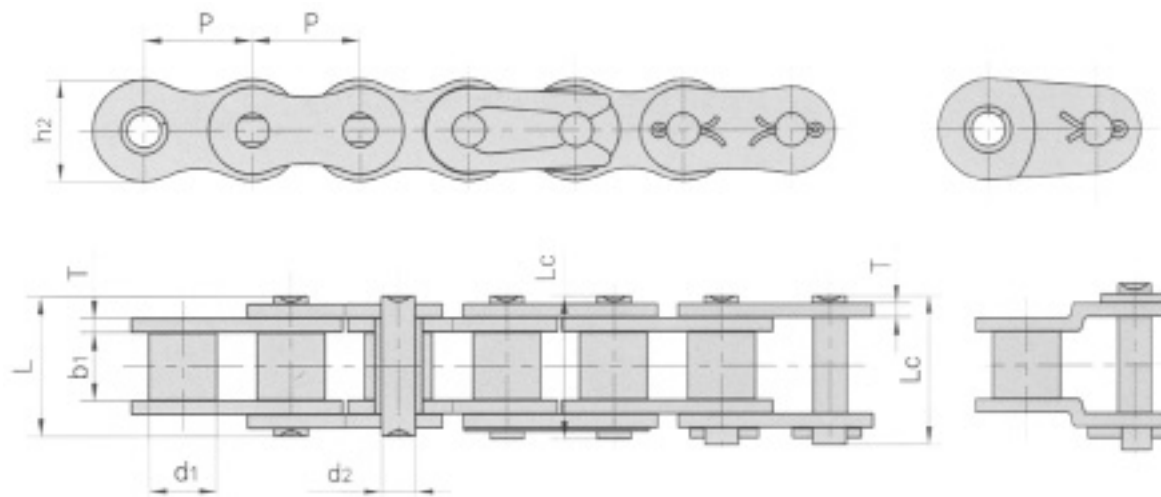




DRIVE CHAINS

Single Strand Roller Chains

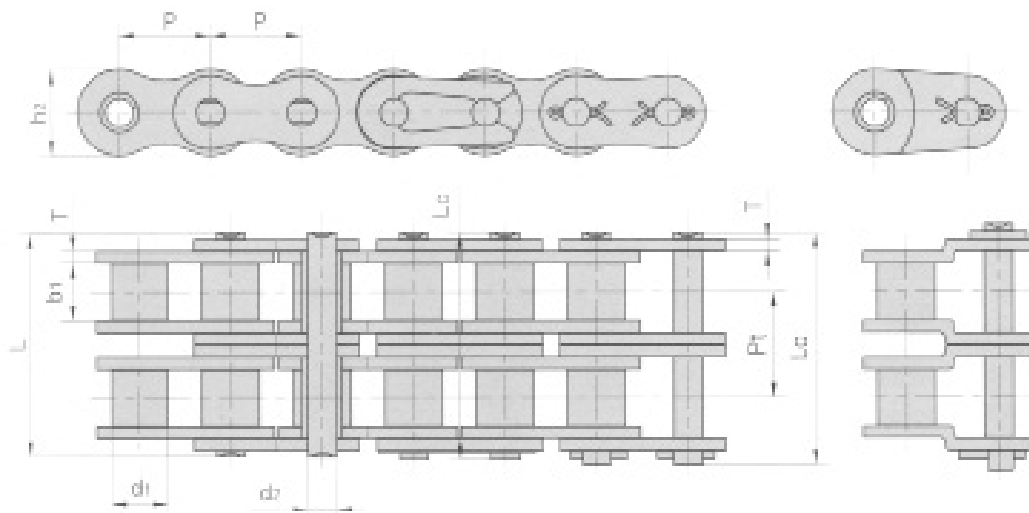


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	AVERAGE TENSILE STRENGTH	MINIMUM ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max				
	MM	MM	MM	MM	MM	MM	MM	MM	LB	LB	LB	KG/M
15	4.7625	2.48	2.38	1.62	6.10	6.90	4.30	0.60	510	409	82	0.08
25	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	1100	795	154	0.15
35	9.525	5.08	4.77	12.40	12.40	13.17	9.00	1.30	2600	1758	480	0.33
41	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	2650	1500	500	0.41
40	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	4350	3125	810	0.62
50	15.875	10.06	9.40	5.08	20.70	22.20	15.09	2.03	7100	4882	1400	1.02
60	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	9930	7030	1950	1.50
80	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	21520	12500	3300	2.60
100	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	33050	19530	5060	3.91
120	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	45130	28125	6800	5.62
140	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	57480	45000	9000	7.50
160	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40	72820	50000	11900	10.10
180	57.150	35.71	35.48	17.46	72.80	78.60	53.60	7.20	95050	63280	13600	13.45
200	63.500	39.68	37.85	19.85	80.30	87.20	60.00	8.00	135000	78125	16000	16.15
240	76.200	47.63	47.35	23.81	95.50	103.00	72.39	9.50	156000	112500	22200	23.20

- We are manufacturers of engineering and special chains, for every type of industry.

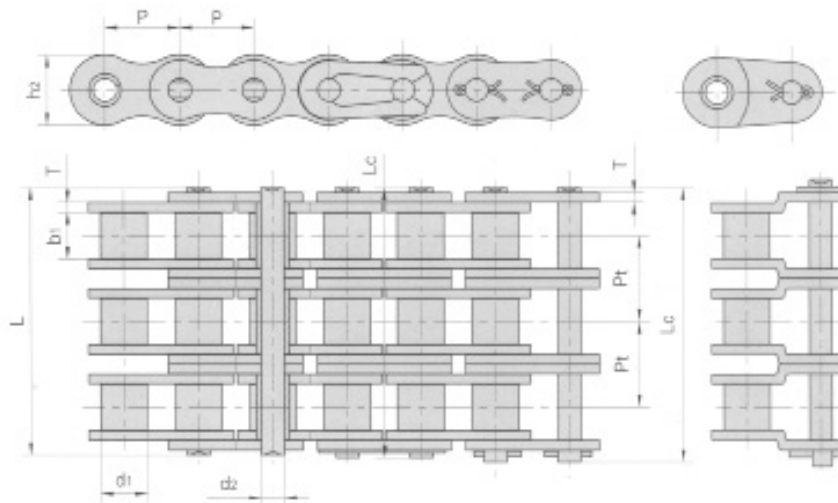
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Double Strand Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	MINIMUM ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Pt				
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	LB	LB	KG/M
25-2	6.350	3.30	3.18	2.31	14.5	15.0	6.00	0.80	6.40	2300	1564	240	0.28
35-2	9.525	5.08	4.77	3.58	22.5	23.3	9.00	1.30	10.13	5080	3516	810	0.63
41-2	12.700	7.77	6.25	3.58	25.7	26.9	9.91	1.30	11.95	3800	1500	500	0.81
40-2	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	8650	6250	1370	1.12
50-2	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	14050	9764	2380	2.00
60-2	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	19920	14060	3310	2.92
80-2	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	43050	25000	5610	5.15
100-2	31.750	19.05	18.90	9.53	76.4	80.50	30.00	4.00	35.76	66100	39060	5060	7.80
120-2	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	90210	56250	11560	11.70
140-2	44.450	25.40	25.22	12.70	103.3	107.9	41.00	5.60	48.87	114950	76560	15300	15.14
160-2	50.800	28.58	31.55	14.27	123.3	128.1	47.80	6.40	58.55	145610	100000	20232	20.14
180-2	57.150	35.71	35.48	17.46	138.6	144.4	53.60	7.20	65.84	190060	126560	23120	29.22
200-2	63.500	39.68	37.85	19.85	151.9	158.8	60.00	8.00	71.55	215000	156250	27200	32.24
240-2	76.200	47.63	47.35	23.81	183.4	190.8	72.39	9.50	87.83	304450	225000	37740	45.23

Triple Strand Roller Chains

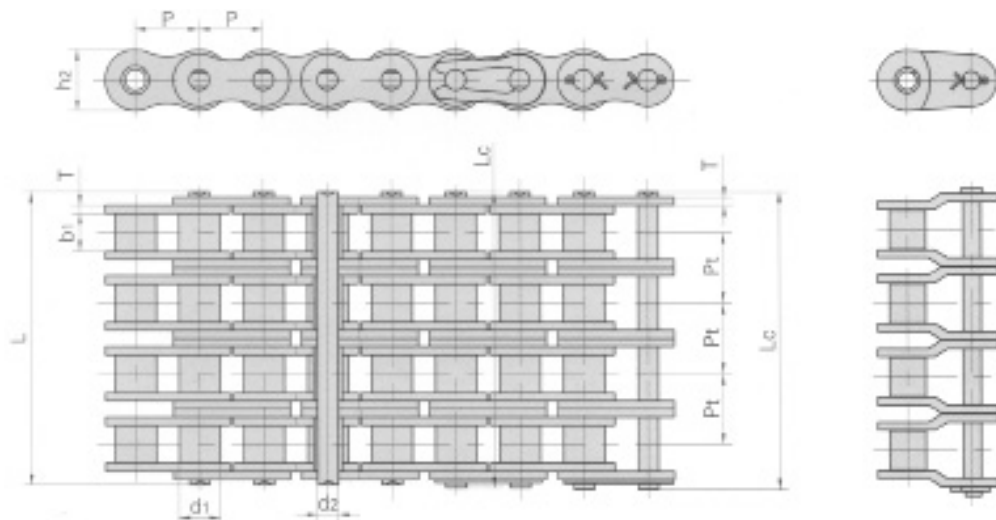


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	MINIMUM ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Pt				
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	LB	LB	KG/M
25-3	6.350	3.30	3.18	2.31	21.0	21.5	6.00	0.80	6.40	4050	2386	530	0.44
35-3	9.525	5.08	4.77	3.58	32.7	33.5	9.00	1.30	10.13	7610	5274	1200	1.05
40-3	12.700	7.95	7.85	3.96	45.4	46.6	12.00	1.50	14.38	12900	9375	2020	1.90
50-3	15.875	10.16	9.40	5.08	57.0	58.5	15.09	2.03	18.11	21180	14646	3500	3.09
60-3	19.050	11.91	12.57	5.94	71.5	73.3	18.00	2.42	22.78	29800	21090	4870	4.54
80-3	25.400	15.88	15.75	7.92	91.7	93.6	24.00	3.25	29.29	64550	37500	8250	7.89
100-3	31.750	19.05	18.90	9.53	112.2	116.3	30.00	4.00	35.76	99050	58590	12650	11.70
120-3	38.100	22.23	25.22	11.10	141.4	145.2	35.70	4.80	45.44	135500	84375	17000	17.53
140-3	44.450	25.40	25.22	12.70	152.2	156.8	41.00	5.60	48.87	172380	114840	22500	22.20
160-3	50.800	28.58	31.55	14.27	181.8	186.6	47.80	6.40	58.55	218500	150000	29750	30.20
180-3	57.150	35.71	35.48	17.46	204.4	210.2	53.60	7.20	65.84	285050	189840	34000	38.22
200-3	63.500	39.68	37.85	19.85	223.5	230.4	60.00	8.00	71.55	340000	234375	40000	49.03
240-3	76.200	47.63	47.35	23.81	271.3	278.6	72.39	9.50	87.83	456600	337500	55500	71.60

- We are manufacturers of engineering and special chains, for every type of industry.

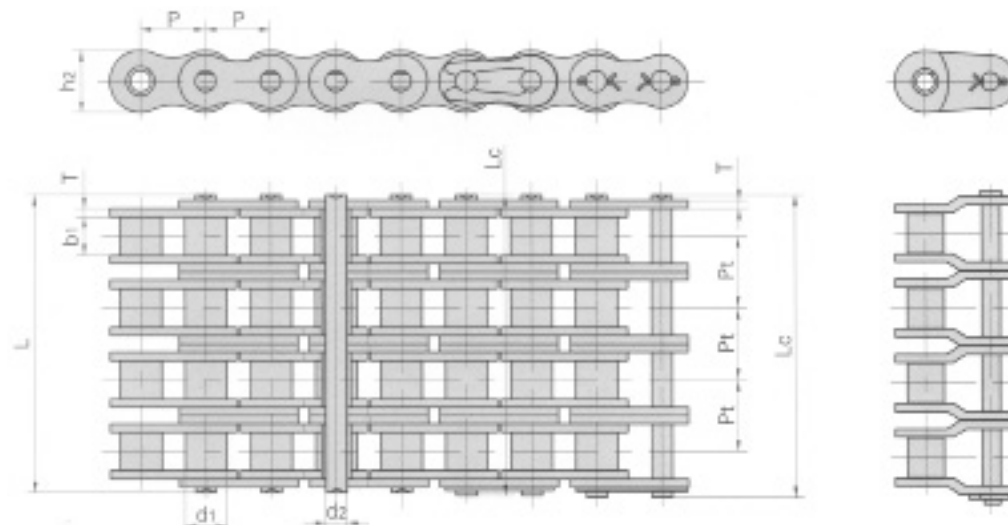
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Multiple Strand Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	MINIMUM ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Pt				
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	LB	LB	KG/M
40-4	12.700	7.95	7.85	3.96	59.8	61.0	12.00	1.50	14.38	17160	12500	2679	2.57
50-4	15.875	10.16	9.40	5.08	75.1	76.6	15.09	2.03	18.11	28250	19528	4620	4.30
60-4	19.050	11.91	12.57	5.94	94.4	96.1	18.00	2.42	22.78	39690	28120	6430	6.21
80-4	25.400	15.88	15.75	7.92	121.0	124.4	24.00	3.25	29.29	86050	50000	10890	10.37
100-4	31.750	19.05	18.90	9.53	147.8	152.1	30.00	4.00	35.76	132000	78120	16700	15.60
120-4	38.100	22.23	25.22	11.1	187.0	190.8	35.70	4.80	45.44	180410	112500	22440	23.56
40-5	12.700	7.95	7.85	3.96	74.2	75.4	12.00	1.50	14.38	21500	15600	3150	3.19
50-5	15.875	10.16	9.40	5.08	93.2	94.7	15.09	2.03	18.11	35280	24410	5460	5.37
60-5	19.050	11.91	12.57	5.94	117.0	118.8	18.00	2.42	22.78	49610	35150	7600	7.75
80-5	25.400	15.88	15.75	7.92	149.9	153.7	24.00	3.25	29.29	107510	62000	12870	12.96
100-5	31.750	19.05	18.90	9.53	183.6	187.9	30.00	4.00	35.76	165000	97650	19730	19.46
120-5	38.100	22.23	25.22	11.10	232.3	236.1	35.70	4.80	45.44	225520	140625	26520	29.40

Multiple Strand Roller Chains

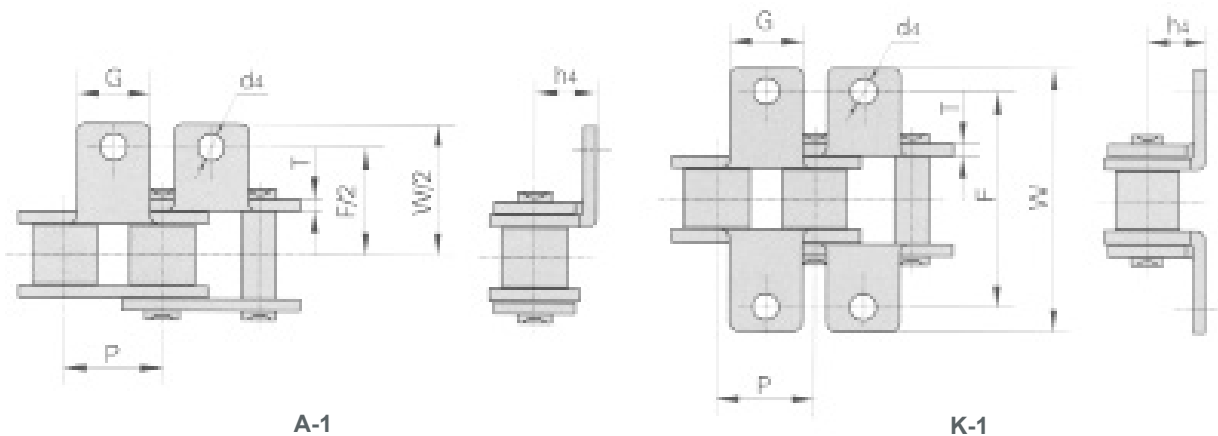


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Pt		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
40-6	12.700	7.95	7.85	3.96	88.5	89.8	12.00	1.50	14.38	25750	3.83
50-6	15.875	10.16	9.40	5.08	111.3	112.8	15.09	2.03	18.11	42350	6.43
60-6	19.050	11.91	12.57	5.94	139.8	141.8	18.00	2.42	22.78	59520	9.31
80-6	25.400	15.88	15.75	7.92	179.2	183.0	24.00	3.25	29.29	129000	15.50
100-6	31.750	19.05	18.90	9.53	219.4	223.7	30.00	4.00	35.76	198100	23.36
120-6	38.100	22.23	25.22	11.10	278.0	282.0	35.70	4.80	45.44	270630	35.30
40-8	12.700	7.95	7.85	3.96	117.3	118.5	12.00	1.50	14.38	28650	5.11
50-8	15.875	10.16	9.40	5.08	147.5	149.0	15.09	2.03	18.11	47100	8.59
60-8	19.050	11.91	12.57	5.94	185.8	187.6	18.00	2.42	22.78	66150	12.37
80-8	25.400	15.88	15.75	7.92	237.8	241.6	24.00	3.25	29.29	172050	20.67
100-8	31.750	19.05	18.90	9.53	290.8	295.1	30.00	4.00	35.76	264000	31.14
120-8	38.100	22.23	25.22	11.10	368.8	372.8	35.70	4.80	45.44	360810	47.07

- We are manufacturers of engineering and special chains, for every type of industry.

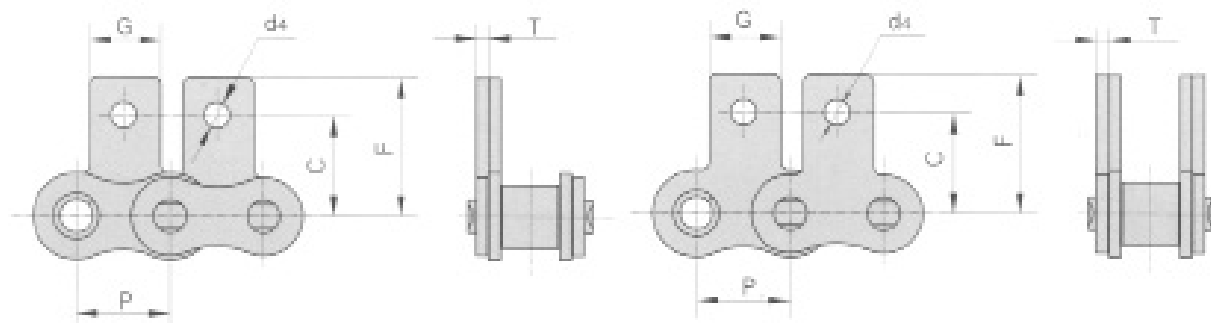
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Roller Chains with Attachments



RAK CHAIN NO.	P	G	F	W	T	h4	d4
	MM	MM	MM	MM	MM	MM	MM
35	9.525	7.9	19.00	28.60	1.30	6.35	3.4
40	12.700	9.5	25.40	35.20	1.50	7.90	3.4
41	12.700	9.5	24.00	33.40	1.30	6.90	3.6
50	15.875	12.7	31.75	46.20	2.03	10.30	5.5
60	19.050	15.9	38.10	55.60	2.42	11.90	5.5
80	25.400	19.1	50.80	64.80	3.25	15.90	6.8
100	31.750	25.4	63.50	87.30	4.00	19.80	9.2
120	38.100	28.6	76.20	108.50	4.80	23.00	9.8
140	44.450	34.9	88.90	123.00	5.60	28.60	11.4
160	50.800	38.1	101.60	142.80	6.40	31.75	13.1
200	63.500	50.8	127.00	179.00	8.00	42.88	16.3

Roller Chains with Attachments



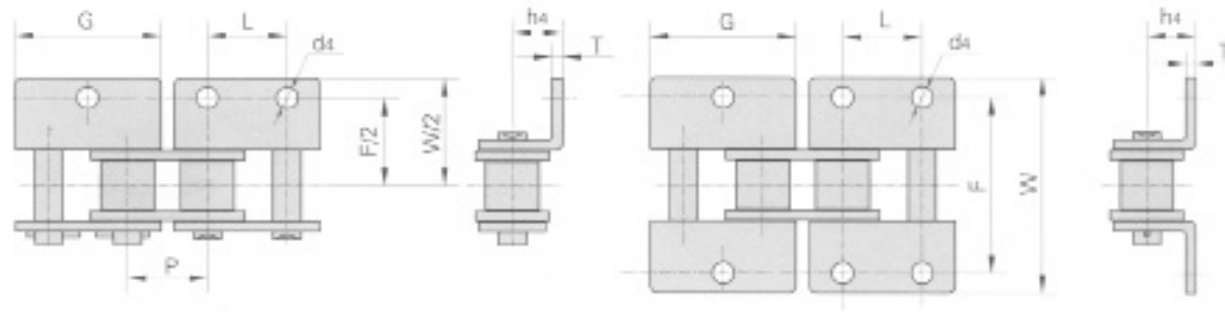
SA-1/M1 one side

SK-1/M1 both sides

RAK CHAIN NO.	P	G	C	F	T	d4
	MM	MM	MM	MM	MM	MM
35	9.525	7.9	9.50	14.55	1.30	3.4
40	12.700	9.5	12.70	19.05	1.50	3.4
41	12.700	9.5	11.85	16.55	1.30	3.6
50	15.875	12.7	15.90	25.25	2.03	5.5
60	19.050	15.9	18.30	29.33	2.42	5.5
80	25.400	19.1	24.60	34.70	3.25	6.8
100	31.750	25.4	31.80	43.30	4.00	9.2
120	38.100	28.6	36.50	51.60	4.80	9.8
140	44.450	34.9	44.50	62.00	5.60	11.4
160	50.800	38.1	50.80	69.85	6.40	13.1
200	63.500	50.8	63.50	88.90	8.00	16.3

- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.



WA-1

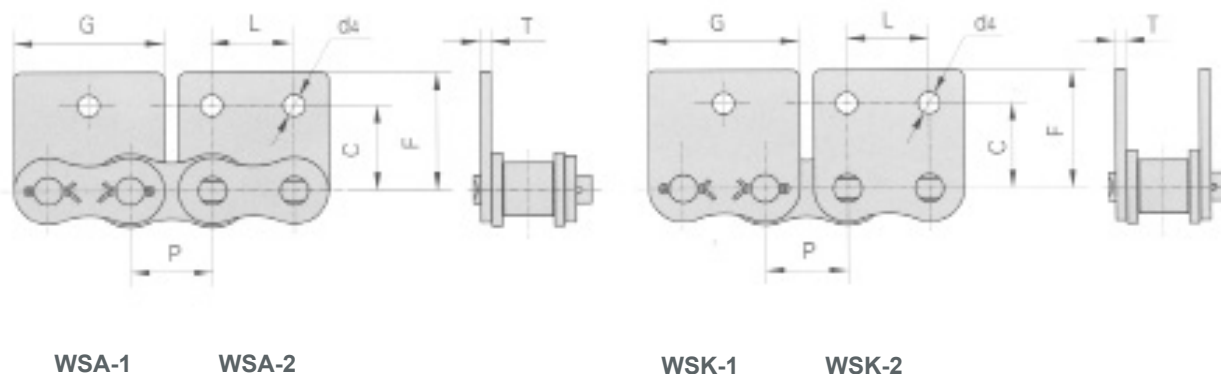
WA-2

WK-1

WK-2

RAK CHAIN NO.	P	G	L	F	W	T	h4	d4
	MM	MM	MM	MM	MM	MM	MM	MM
35	9.525	17.32	9.525	19.00	28.6	1.30	6.35	2.8
40	12.700	23.00	12.700	25.40	35.6	1.50	7.90	3.4
41	12.700	22.30	12.700	24.00	35.0	1.30	7.20	4.85
50	15.875	28.80	15.875	31.75	46.8	2.03	10.30	5.5
60	19.050	34.65	19.050	38.10	56.4	2.42	11.90	5.5
80	25.400	45.90	25.400	50.80	73.2	3.25	15.90	6.8
100	31.750	57.65	31.750	63.50	89.8	4.00	19.80	9.2
120	38.100	69.30	38.100	76.20	108.8	4.80	23.00	9.8
140	44.450	80.45	44.450	88.90	123.0	5.60	28.60	11.4
160	50.800	92.00	50.800	101.60	142.8	6.40	31.75	13.1
200	63.500	115.50	63.500	127.00	179.0	8.00	42.88	16.3

Roller Chains with Attachments

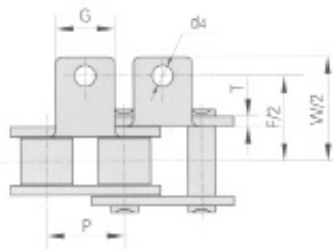


RAK CHAIN NO.	P	G	L	C	F	T	d4
	MM	MM	MM	MM	MM	MM	MM
35	9.525	17.32	9.525	9.50	14.55	1.30	2.8
40	12.700	23.00	12.700	12.70	17.40	1.50	3.4
41	12.700	22.30	12.700	11.85	16.55	1.30	3.6
50	15.875	28.80	15.875	15.90	23.05	2.03	5.5
60	19.050	34.65	19.050	18.30	26.86	2.42	5.5
80	25.400	45.90	25.400	24.60	35.45	3.25	6.8
100	31.750	57.65	31.750	31.80	44.00	4.00	9.2
120	38.100	69.30	38.100	36.50	51.60	4.80	9.8
140	44.450	80.45	44.450	44.50	62.00	5.60	11.4
160	50.800	92.00	50.800	50.80	69.85	6.40	13.1
200	63.500	115.50	63.500	63.50	88.90	8.00	16.3

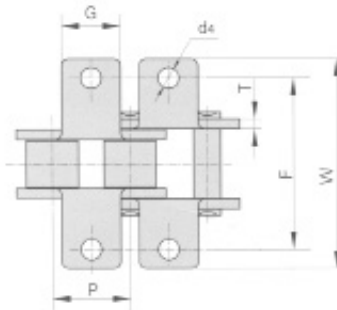
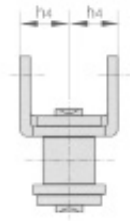
- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Roller Chains with Attachments



AA-1

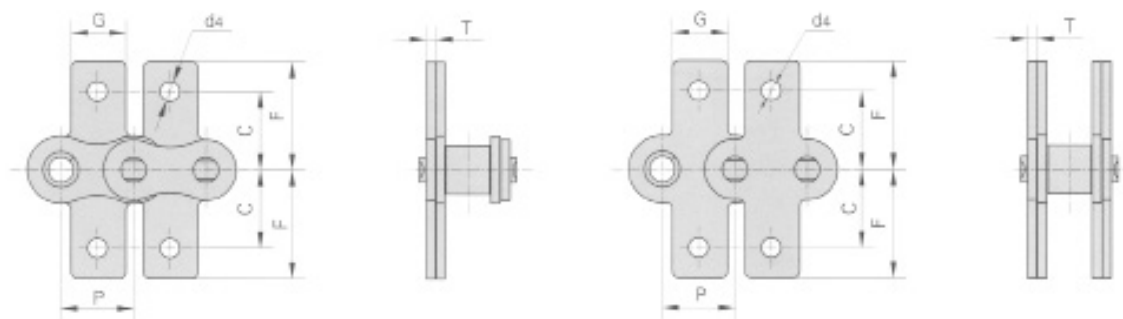


KK-1



RAK CHAIN NO.	P	G	F	W	T	h4	d4
	MM	MM	MM	MM	MM	MM	MM
40	12.700	9.5	25.40	35.2	1.50	7.90	3.4
50	15.875	12.7	31.75	46.2	2.03	10.30	5.5
60	19.050	15.9	38.10	55.6	2.42	11.90	5.5
80	25.400	19.1	50.80	64.8	3.25	15.90	6.8
100	31.750	25.4	63.50	87.3	4.00	19.80	9.2

Roller Chains with Attachments



SAA-1

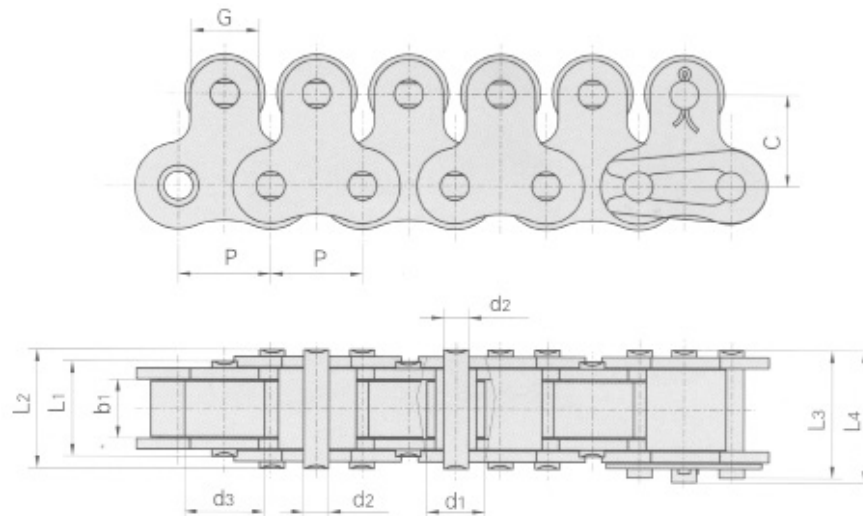
SKK-1

RAK CHAIN NO.	P	G	C	F	T	d4
	MM	MM	MM	MM	MM	MM
40	12.700	9.5	12.70	19.05	1.50	3.4
50	15.875	12.7	15.90	25.25	2.03	5.5
60	19.050	15.9	18.30	29.33	2.42	5.5
80	25.400	19.1	24.60	34.70	3.25	6.8
100	31.750	25.4	31.80	43.30	4.00	9.2

- We are manufacturers of engineering and special chains, for every type of industry.

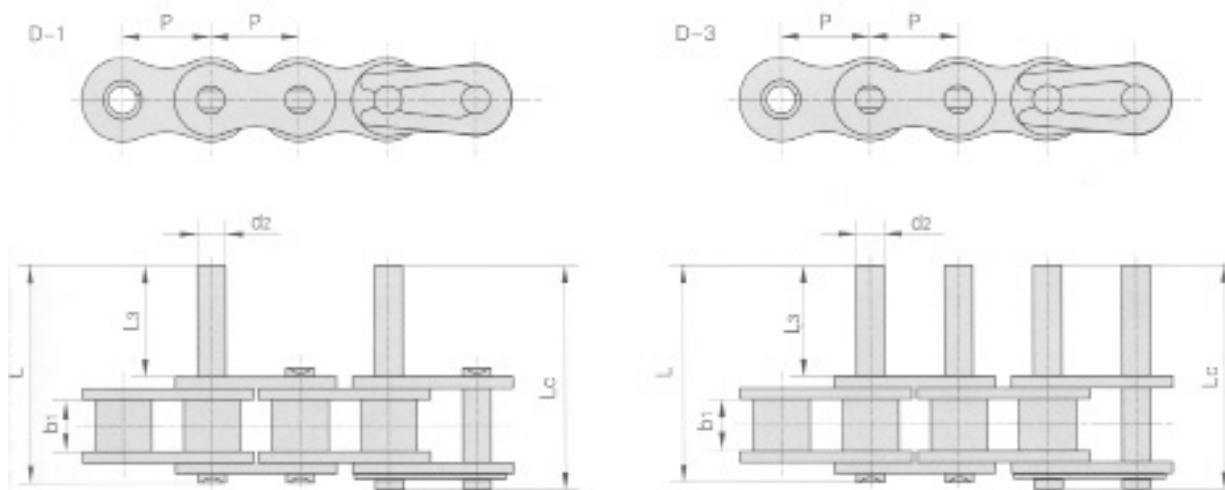
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Roller Chains with Attachments



RAK CHAIN NO.	PITCH	ROLLER DIAMETER		WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH				PLATE DIMENSION		AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	d2 max	b1 min	d2	L1 max	L2 max	L3 max	L4 max	G	C		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
40-1	12.700	7.95	11.0	7.85	3.96	13.5	16.6	17.8	18.8	9.5	12.7	4350	1.44
50-1	15.875	10.16	15.0	9.40	5.08	16.5	20.7	22.2	23.3	12.7	15.9	7100	2.30
60-1	19.050	11.91	18.0	12.57	5.94	21.0	25.9	27.7	28.3	15.9	18.3	9930	3.40
80-1	25.400	15.88	24.0	15.75	7.92	26.2	32.7	35.0	36.5	19.1	24.6	21520	5.90
100-1	31.750	19.05	30.0	18.90	9.53	32.3	40.4	44.7	44.7	25.4	31.8	33050	8.90

Roller Chains with Extended Pins

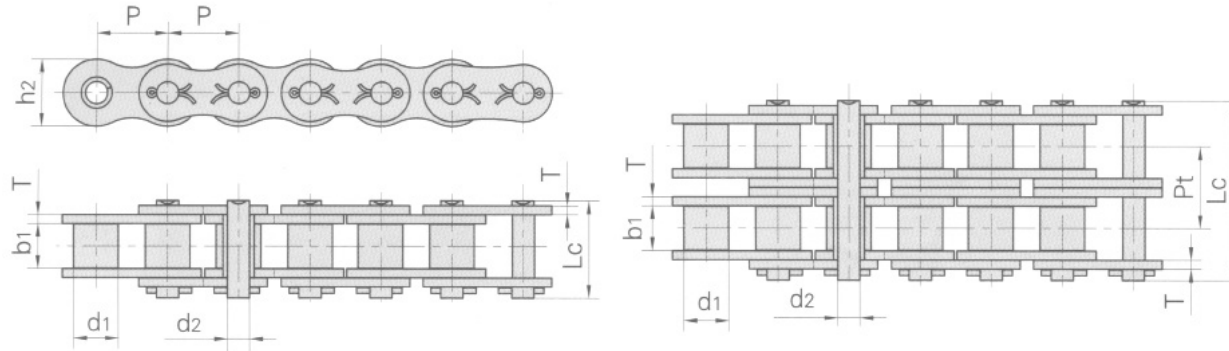


RAK CHAIN NO.	P	b1	d2	L3	L	Lc
	MM	MM	MM	MM	MM	MM
35	9.525	4.77	3.58	9.5	20.8	21.6
40	12.700	7.85	3.96	9.5	25.1	26.2
50	15.875	9.40	5.08	11.9	31.3	33.1
60	19.050	12.57	5.94	14.3	38.6	40.6
80	25.400	15.75	7.92	19.1	50.3	53.3
100	31.750	18.90	9.53	23.8	61.8	66.1
120	38.100	25.22	11.10	28.6	76.4	80.4
140	44.450	25.22	12.70	33.3	84.8	89.4
160	50.800	31.55	12.47	38.1	99.6	104.4

- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

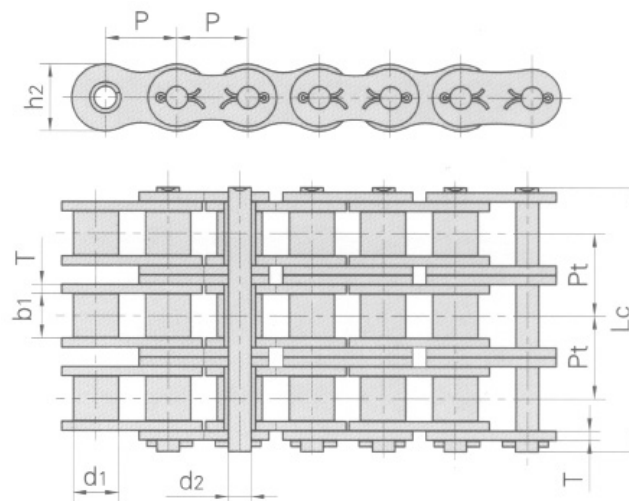
Heavy Duty Series Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BET- WEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Pt	Qmin	q
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
40H	12.700	7.95	7.85	3.96	18.8	19.9	12.00	2.03		4350	0.82
50H	15.875	10.16	9.40	5.08	22.1	23.4	15.09	2.42		7100	1.25
60H	19.050	11.91	12.57	5.94	29.2	31.0	18.00	3.25		9930	1.87
80H	25.400	15.88	15.75	7.92	36.2	37.7	24.00	4.00		21520	3.10
100H	31.750	19.05	18.90	9.53	43.6	46.9	30.00	4.80		33050	4.52
120H	38.100	22.23	25.22	11.10	53.5	57.5	35.70	5.60		45130	6.60
140H	44.450	25.40	25.22	12.70	57.6	62.2	41.00	6.40		57480	8.30
160H	50.800	28.58	31.55	14.27	68.2	73.0	47.80	7.20		72820	10.30
180H	57.150	35.71	35.48	17.46	75.9	81.6	53.60	8.00		95050	14.83
200H	63.500	39.68	37.85	19.85	86.6	93.5	60.00	9.50		135000	19.16
240H	76.200	47.63	47.35	23.81	109.6	115.9	72.30	12.70		156000	30.40
60H-2	19.050	11.91	12.57	5.94	55.3	57.1	18.00	3.25	26.11	19920	3.71
80H-2	25.400	15.88	15.75	7.92	68.8	70.3	24.00	4.00	32.59	43050	6.15
100H-2	31.750	19.05	18.90	9.53	82.7	86.0	30.00	4.80	39.09	66100	9.03
120H-2	38.100	22.23	25.22	11.10	102.4	106.4	35.70	5.60	48.87	90210	13.13



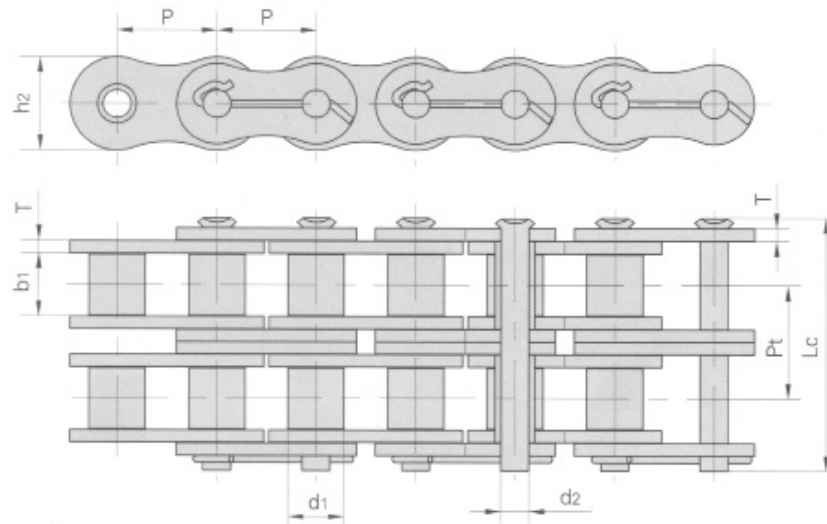
Heavy Duty Series Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BET- WEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Pt	LB	KG/M
	MM	MM	MM	MM	MM	MM	MM	MM	MM		
140H-2	44.450	25.40	25.22	12.70	109.8	114.4	41.00	6.40	52.20	114950	16.60
160H-2	50.800	28.58	31.55	14.27	130.1	134.9	47.80	7.20	61.90	145610	20.20
200H-2	63.500	39.68	37.85	19.85	164.9	171.8	60.00	9.50	78.31	215000	38.11
60H-3	19.050	11.91	12.57	5.94	81.4	83.2	18.00	3.25	26.11	29800	5.54
80H-3	25.400	15.88	15.75	7.92	101.4	102.9	24.00	4.00	32.59	64550	9.42
100H-3	31.750	19.05	18.90	9.53	121.8	125.1	30.00	4.80	39.09	99050	12.96
120H-3	38.100	22.23	25.22	11.10	151.2	155.2	35.70	5.60	48.87	135500	19.64
140H-3	44.450	25.40	25.22	12.70	162.0	166.6	41.00	6.40	52.20	172380	24.90
160H-3	50.800	28.58	31.55	14.27	192.0	196.8	47.80	7.20	61.90	218500	30.10
200H-3	63.500	39.68	37.85	19.85	243.2	250.1	60.00	9.50	78.31	340000	57.06

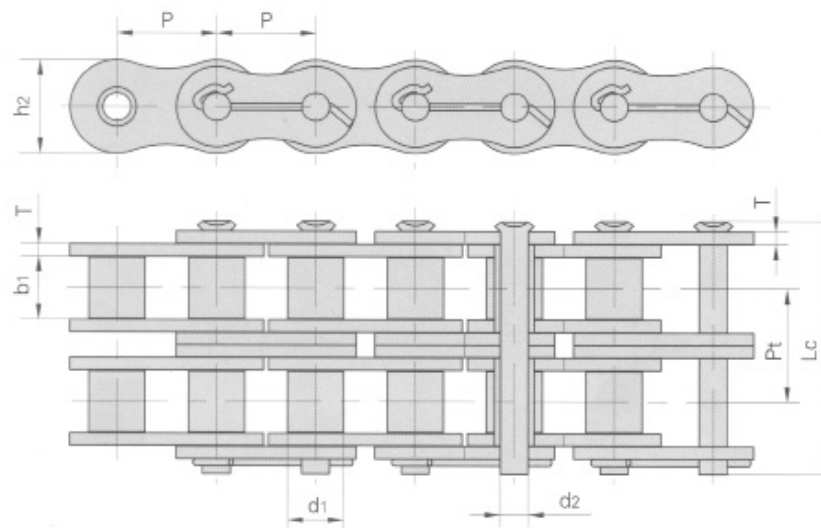
- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.



RAK CHAIN NO.	PITCH		ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH	INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P		d1 max	b1 min	d2 max	Lc max	h2 max	T max	Pt		
	MM	INCH	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
80	25.400	1	15.88	15.75	7.92	37.55	24.1	3.25		21520	2.60
100	31.750	1 1/4	19.05	18.90	9.53	44.3	30.0	4.00		33050	3.91
120	38.100	1 1/2	22.23	25.22	11.10	54.4	36.2	4.80		45130	5.62
140	44.450	1 3/4	25.40	25.22	12.70	59.0	42.2	5.60		57480	7.50
160	50.800	2	28.58	31.55	14.27	69.6	48.2	6.40		72820	10.10
180	57.150	2 1/4	35.71	35.48	17.46	78.6	54.3	7.20		95050	13.45
200	63.500	2 1/2	39.68	37.85	19.85	87.2	60.3	8.00		135000	16.15
80-2	25.400	1	15.88	15.75	7.92	66.8	24.1	3.25	29.29	43050	5.15
100-2	31.750	1 1/4	19.05	18.90	9.53	80.5	30.1	4.00	35.76	66100	7.80
120-2	38.100	1 1/2	22.23	25.22	11.10	99.7	36.2	4.80	45.44	90210	11.70
140-2	44.450	1 3/4	25.40	25.22	12.70	107.8	42.2	5.60	48.87	114950	15.14
160-2	50.800	2	28.58	31.55	14.27	127.5	48.2	6.40	58.55	145610	20.14

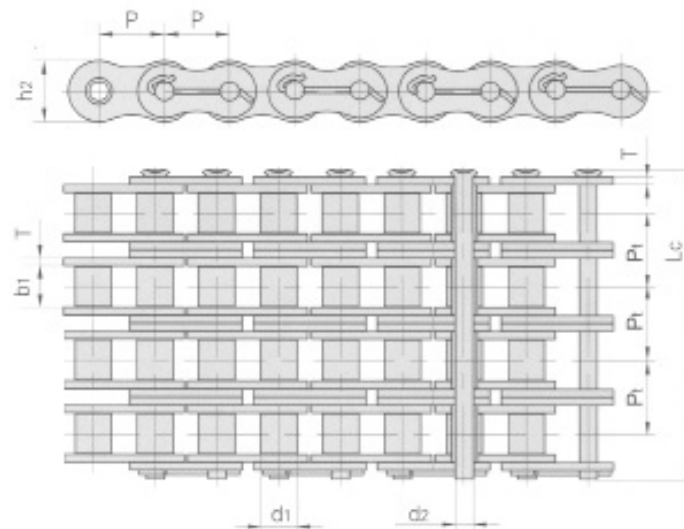
Oil Field Roller Chains



RAK CHAIN NO.	PITCH		ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH	INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P		d1 max	b1 min	d2 max	Lc max	h2 max	T max	Pt		
	MM	INCH	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
180-2	57.150	2 1/4	35.71	35.48	17.46	144.4	54.3	7.20	65.84	190060	29.22
200-2	63.500	2 1/2	39.68	37.85	19.85	158.8	60.3	8.00	71.55	215000	32.24
80-3	25.400	1	15.88	15.75	7.92	96.1	24.1	3.25	29.29	64550	7.89
100-3	31.750	1 1/4	19.05	18.90	9.53	116.3	30.1	4.00	35.76	99050	11.77
120-3	38.100	1 1/2	22.23	25.22	11.10	145.2	36.2	4.80	45.44	135500	17.53
140-3	44.450	1 3/4	25.40	25.22	12.70	156.8	42.2	5.60	48.87	172380	22.20
160-3	50.800	2	28.58	31.55	14.27	186.6	48.2	6.40	58.55	218500	30.02
180-3	57.150	2 1/4	35.71	35.48	17.46	210.2	54.3	7.20	65.84	285050	38.22
200-3	63.500	2 1/2	39.68	37.85	19.85	230.4	60.3	8.00	71.55	340000	49.03
200H-3	63.500	2 1/2	39.68	37.85	19.85	249.6	60.3	9.50	78.31	340000	56.74

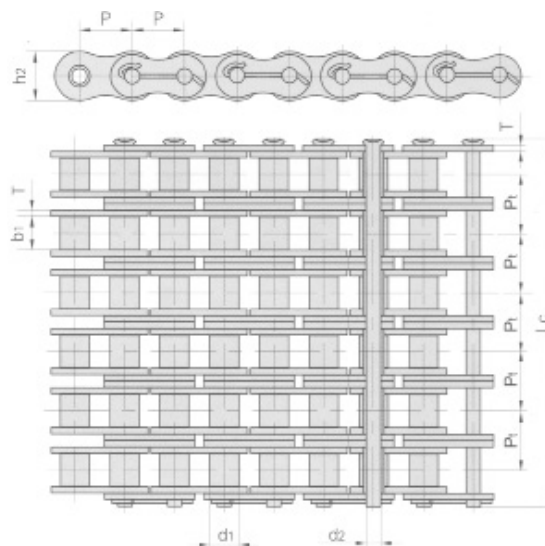
- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.



RAK CHAIN NO.	PITCH		ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH	INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P		d1 max	b1 min	d2 max	Lc max	h2 max	T max	Pt		
	MM	INCH	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
80-4	25.400	1	15.88	15.75	7.92	122.9	24.1	3.25	29.29	86050	10.24
100-4	31.750	1 1/4	19.05	18.90	9.53	151.5	30.0	4.00	35.76	132000	15.39
120-4	38.100	1 1/2	22.23	25.22	11.10	190.6	36.2	4.80	45.44	180410	22.19
140-4	44.450	1 3/4	25.40	25.22	12.70	205.7	42.2	5.60	48.87	229810	29.63
160-4	50.800	2	28.58	31.55	14.27	245.2	48.2	6.40	58.55	291230	39.94
200-4	63.500	2 1/2	39.68	37.85	19.85	302.0	60.3	8.00	71.55	435050	63.60
80-5	25.400	1	15.88	15.75	7.92	152.2	24.1	3.25	29.29	107510	12.79
100-5	31.750	1 1/4	19.05	18.90	9.53	187.8	30.1	4.00	35.76	165000	19.22
120-5	38.100	1 1/2	22.23	25.22	11.10	236.1	36.2	4.80	45.44	225520	27.71
140-5	44.450	1 3/4	25.40	25.22	12.70	254.6	42.2	5.60	48.87	287280	39.20
160-5	50.800	2	28.58	31.75	14.27	303.3	48.2	6.40	58.55	364000	52.40
80-6	25.400	1	15.88	15.75	7.92	181.5	24.1	3.25	29.29	129000	15.34

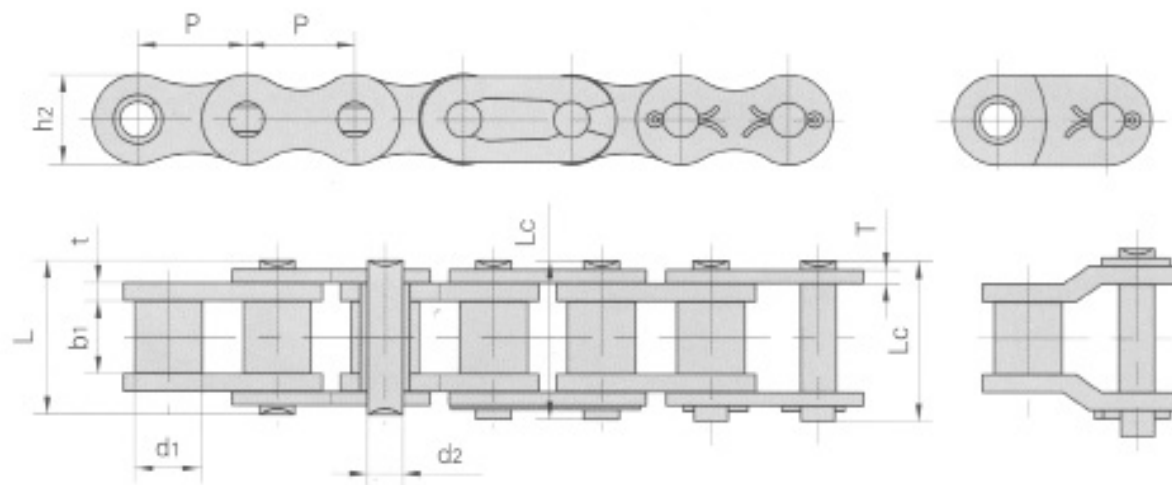
Oil Field Roller Chains



RAK CHAIN NO.	PITCH		ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH	INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P		d1 max	b1 min	d2 max	Lc max	h2 max	T max	Pt		
	MM	INCH	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
100-6	31.750	1 1/4	19.05	18.90	9.53	223.6	30.1	4.00	35.76	198100	23.05
120-6	38.100	1 1/2	22.23	25.22	11.10	281.6	36.2	4.80	45.44	270630	33.24
140-6	44.450	1 3/4	25.40	25.22	12.70	303.4	42.2	5.60	48.87	344800	44.38
160-6	50.800	2	28.58	31.55	14.27	362.3	48.2	6.40	58.55	436850	59.83
200-6	63.500	1 3/4	39.68	37.85	19.85	445.0	60.3	8.00	71.55	621900	95.23
80-8	25.400	1	15.88	15.75	7.92	240.1	24.1	3.25	29.29	172050	20.44
100-8	31.750	1 1/4	19.05	18.90	9.53	295.1	30.1	4.00	35.76	264000	30.71
120-8	38.100	1 1/2	22.23	25.22	11.10	372.4	36.2	4.80	45.44	360810	44.28
140-8	44.450	1 3/4	25.40	25.22	12.70	401.1	42.2	5.60	48.87	459630	62.21

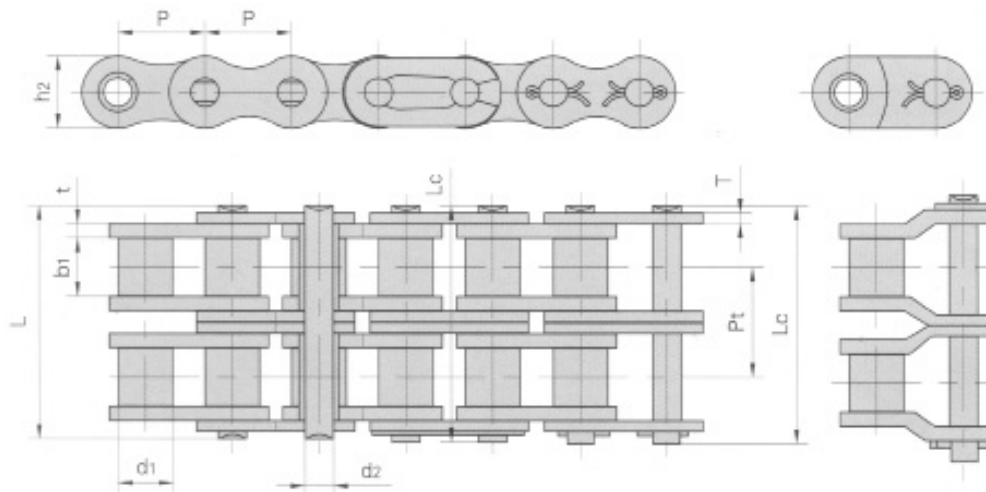
- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	LB	KG/M
	MM	MM	MM	MM	MM	MM	MM	MM		
04-B1	6.000	4.00	2.80	1.85	6.80	7.8	5.00	0.60	682	0.11
05-B1	8.000	5.00	3.00	2.31	8.20	8.9	7.10	0.80	1155	0.20
06-B1	9.525	6.35	5.72	3.28	13.15	14.1	8.20	1.30	2730	0.41
08-B1	12.700	8.51	7.75	4.45	16.70	18.2	11.80	1.60	4568	0.69
10-B1	15.875	10.16	9.65	5.08	19.50	20.9	14.70	1.70	7455	0.93
12-B1	19.050	12.07	11.68	5.72	22.50	24.2	16.00	1.85	10427	1.15
16-B1	25.400	15.88	17.02	8.28	36.10	37.4	21.00	4.15/3.1	22596	2.71
20-B1	31.750	19.05	19.56	10.19	41.30	45.0	26.40	4.5/3.5	34703	3.70
24-B1	38.100	25.40	25.40	14.63	53.40	57.8	33.20	6.0/4.8	47387	7.10
28-B1	44.450	27.94	30.99	15.90	65.10	69.5	36.70	7.5/6.0	60354	8.50
32-B1	50.800	29.21	30.99	17.81	66.00	71.0	42.00	7.0/6.0	76461	10.25
40-B1	63.500	39.37	38.10	22.89	82.20	89.2	52.96	8.5/8.0	141750	16.35
48-B1	76.200	48.26	45.72	29.24	99.10	107.0	63.80	12.0/10.0	163800	25.00
56-B1	88.900	53.98	53.34	34.32	114.60	123.0	77.80	13.5/12.0	193180	35.78
64-B1	101.600	63.50	60.96	39.40	130.00	138.5	90.17	15.0/13.0	254544	46.00
72-B1	114.300	72.39	68.58	44.48	147.40	156.4	103.60	17.0/15.0	318180	60.80

Double Strand British Standard Roller Chains

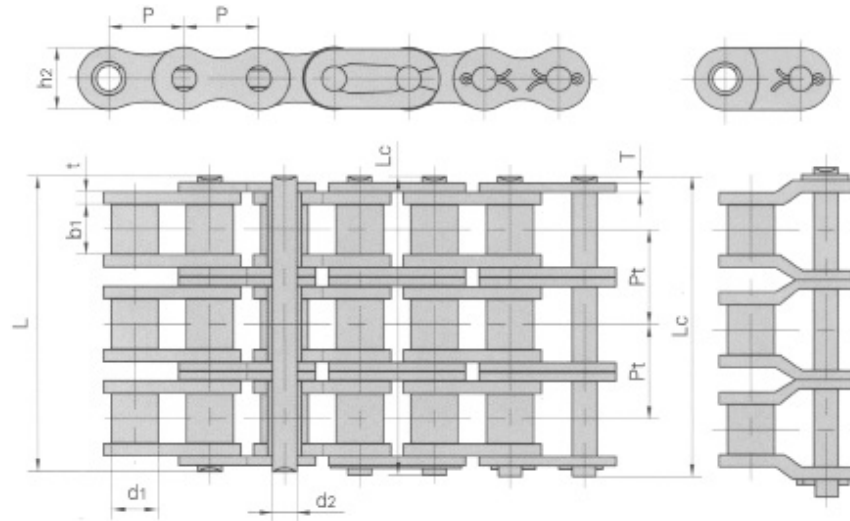


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Pt		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
05-B2	8.000	5.00	3.00	2.31	13.9	14.5	7.10	0.80	5.64	2415	0.33
06-B2	9.525	6.35	5.72	3.28	23.4	24.4	8.20	1.30	10.24	5334	0.77
08-B2	12.700	8.51	7.75	4.45	31.2	32.2	11.80	1.60	13.92	9083	1.34
10-B2	15.875	10.16	9.65	5.08	36.1	37.5	14.70	1.70	16.59	14753	1.84
12-B2	19.050	12.07	11.68	5.72	42.0	43.6	16.00	1.85	19.46	20916	2.31
16-B2	25.400	15.88	17.02	8.28	68.0	69.3	21.00	4.15/3.1	31.88	45203	5.42
20-B2	31.750	19.05	19.56	10.19	77.8	81.5	26.40	4.5/3.5	36.45	69405	7.20
24-B2	38.100	25.40	25.40	14.63	101.7	106.2	33.20	6.0/4.8	48.36	94721	13.40
28-B2	44.450	27.94	30.99	15.90	124.6	129.1	36.70	7.5/6.0	59.56	120698	16.60
32-B2	50.800	29.21	30.99	17.81	124.6	129.6	42.00	7.0/6.0	58.55	152891	21.00
40-B2	63.500	39.37	38.10	22.89	154.5	161.5	52.96	8.5/8.0	72.29	225750	32.00
48-B2	76.200	48.26	45.72	29.24	190.4	198.2	63.80	12.0/10.0	91.21	319673	50.00
56-B2	88.900	53.98	53.34	34.32	221.2	229.6	77.80	13.5/12.0	106.60	363635	71.48
64-B2	101.600	63.50	60.96	39.40	249.9	258.4	90.17	15.0/13.0	119.89	454544	91.00
72-B2	114.300	72.39	68.58	44.48	283.7	292.7	103.60	17.0/15.0	136.27	568180	120.40

- We are manufacturers of engineering and special chains, for every type of industry.

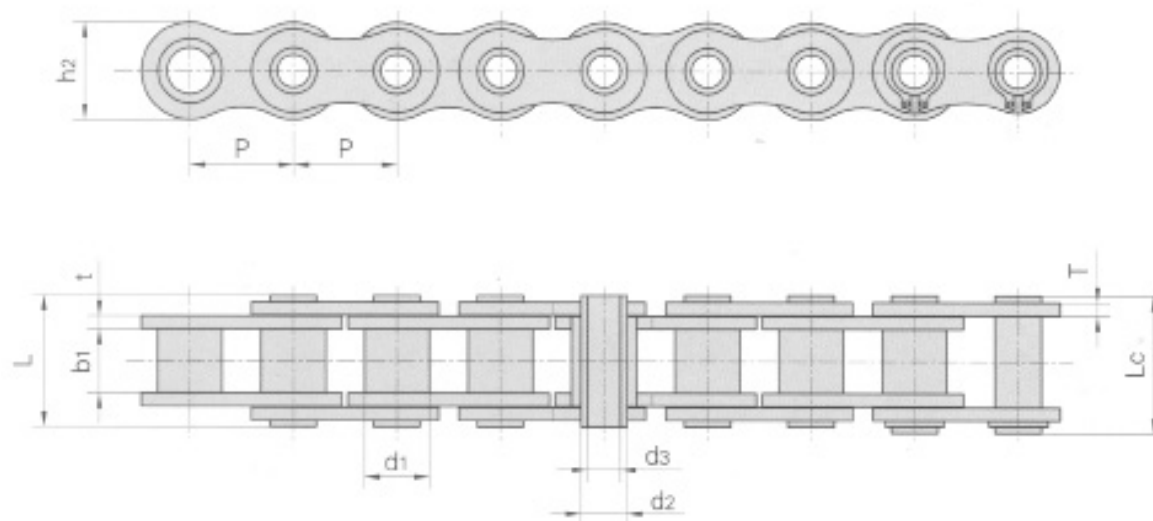
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Triple Strand British Standard Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Pt		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
05-B3	8.000	5.00	3.00	2.31	19.5	20.2	7.10	0.80	5.64	4253	0.48
06-B3	9.525	6.35	5.72	3.28	33.5	34.6	8.20	1.30	10.24	7991	1.16
08-B3	12.700	8.51	7.75	4.45	45.1	46.1	11.80	1.60	13.92	13545	2.03
10-B3	15.875	10.16	9.65	5.08	52.7	54.1	14.70	1.70	16.59	22239	2.77
12-B3	19.050	12.07	11.68	5.72	61.5	63.1	16.00	1.85	19.46	31290	3.46
16-B3	25.400	15.88	17.02	8.28	99.8	101.2	21.00	4.15/3.1	31.88	67778	8.13
20-B3	31.750	19.05	19.56	10.19	114.2	117.9	26.40	4.5/3.5	36.45	104003	10.82
24-B3	38.100	25.40	25.40	14.63	150.1	154.6	33.20	6.0/4.8	48.36	142275	20.10
28-B3	44.450	27.94	30.99	15.90	184.2	188.7	36.70	7.5/6.0	59.56	180999	24.92
32-B3	50.800	29.21	30.99	17.81	183.2	188.2	42.00	7.0/6.0	58.55	229425	31.56
40-B3	63.500	39.37	38.10	22.89	226.8	233.8	52.96	8.5/8.0	72.29	357000	48.10
48-B3	76.200	48.26	45.72	29.24	281.6	289.4	63.80	12.0/10.0	91.21	479430	75.00
56-B3	88.900	53.98	53.34	34.32	327.8	336.2	77.80	13.5/12.0	106.60	545450	107.18
64-B3	101.600	63.50	60.96	39.40	369.8	378.3	90.17	15.0/13.0	119.89	681820	136.00
72-B3	114.300	72.39	68.58	44.48	420.0	429.0	103.60	17.0/15.0	136.27	852270	180.00

Hollow Pin Roller Chains

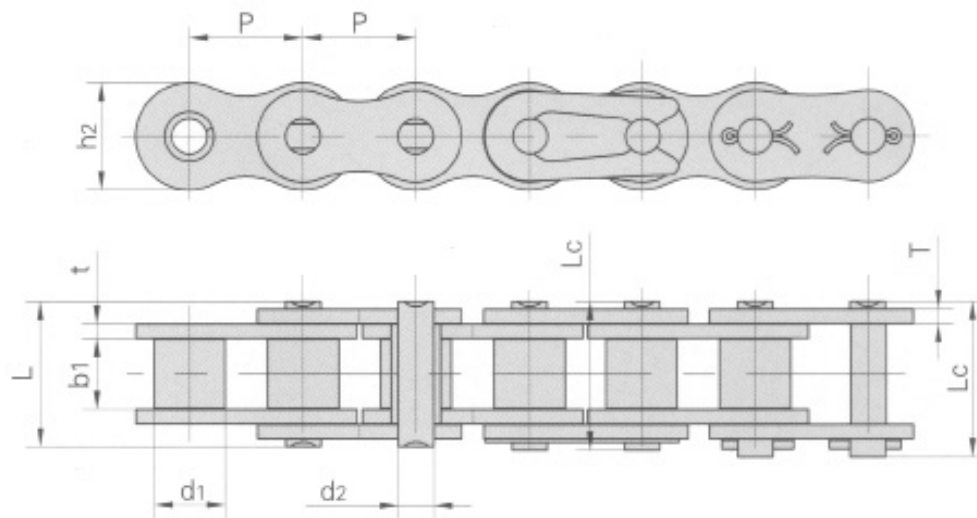


RAK CHAIN NO.	PITCH	BUSH DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER		PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	d3 min	L max	Lc max	h2 max	T max		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
40	12.700	7.95	7.85	5.63	4.00	16.5	17.6	12.00	1.50	3271	0.54
50	15.875	10.06	9.40	7.03	5.13	20.7	21.9	15.09	2.03	5338	0.91
60	19.050	11.91	12.57	8.31	6.00	25.8	26.8	18.00	2.42	7466	1.29
80	25.400	15.88	15.75	11.40	8.05	32.5	33.8	24.00	3.25	16180	2.26

- We are manufacturers of engineering and special chains, for every type of industry.

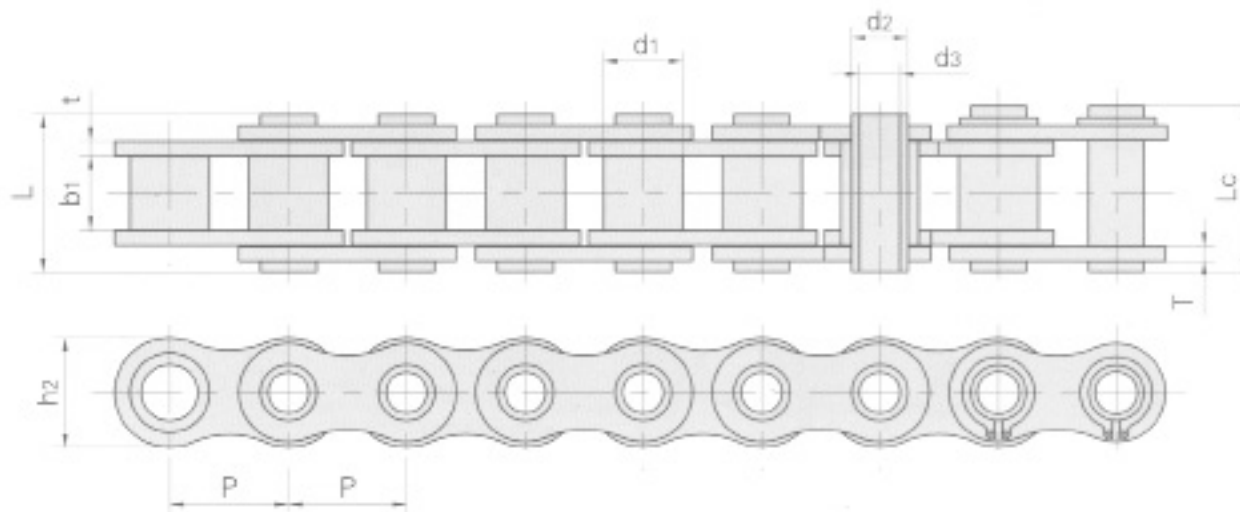
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Stainless Steel Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	BREAKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	LB	KG/M
	MM	MM	MM	MM	MM	MM	MM	MM		
25SS	6.350	3.30	3.18	2.31	7.9	8.4	6.00	0.8	568	0.15
35SS	9.525	5.08	4.77	3.58	12.4	13.17	9.00	1.30	1250	0.33
40SS	12.700	7.95	7.85	3.96	16.6	17.8	12.00	1.50	2182	0.63
41SS	12.700	7.77	6.25	3.58	13.75	15.0	9.91	1.30	1360	0.46
50SS	15.875	10.16	9.40	5.08	20.7	22.2	15.09	2.03	3455	1.03
60SS	19.050	11.91	12.57	5.94	25.9	27.7	18.00	2.42	4932	1.51
80SS	25.400	15.88	15.75	7.92	32.7	35.0	24.00	3.25	8841	2.62
100SS	31.750	19.05	18.90	9.53	40.4	44.7	30.00	4.00	12636	3.94
120SS	38.100	22.23	25.22	11.10	50.3	54.3	35.70	4.80	16447	5.72
140SS	44.450	25.40	25.22	12.70	54.4	59.0	41.0	5.60	21363	7.70

Stainless Steel Hollow Pin Roller Chains

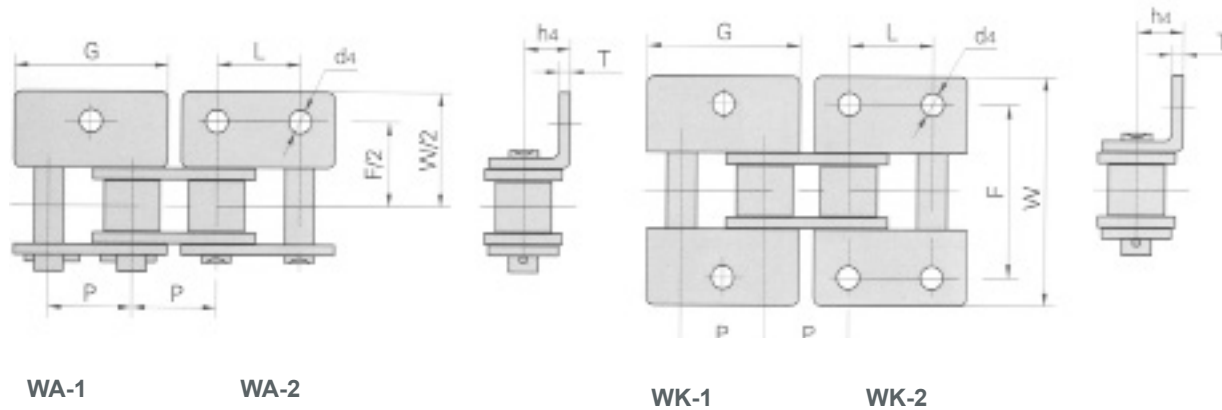


RAK CHAIN NO.	PITCH	BUSH DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER		PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	d3 min	L max	Lc max	h2 max	T max		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
40	12.700	7.95	7.85	5.63	4.00	16.5	17.6	12.00	1.50	1750	0.54
50	15.875	10.06	9.40	7.03	5.13	20.7	21.9	15.09	2.03	3182	0.91
60	19.050	11.91	12.57	8.31	6.00	25.8	26.8	18.00	2.42	3818	1.29
80	25.400	15.88	15.75	11.40	8.05	32.5	33.8	24.00	3.25	7955	2.26

- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

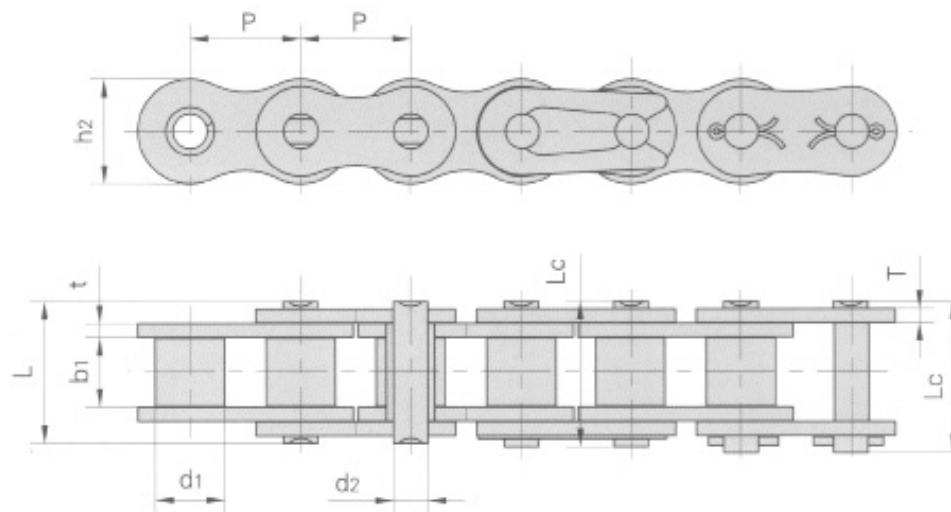
Stainless Steel Roller Chains with Attachments



RAK CHAIN NO.	P	G	L	F	W	T	h4	d4
	MM	MM	MM	MM	MM	MM	MM	MM
40SS	12.700	23.00	12.700	25.4	35.60	1.50	7.90	3.4
50SS	15.875	28.80	15.875	31.8	46.80	2.03	10.30	5.5
60SS	19.050	34.65	19.050	38.1	56.40	2.42	11.90	5.5
80SS	25.400	45.90	25.400	50.8	73.20	3.25	15.90	6.8
100SS	31.750	57.65	31.750	63.5	89.80	4.00	19.80	9.2

RAK

Zinc Plated Roller Chains

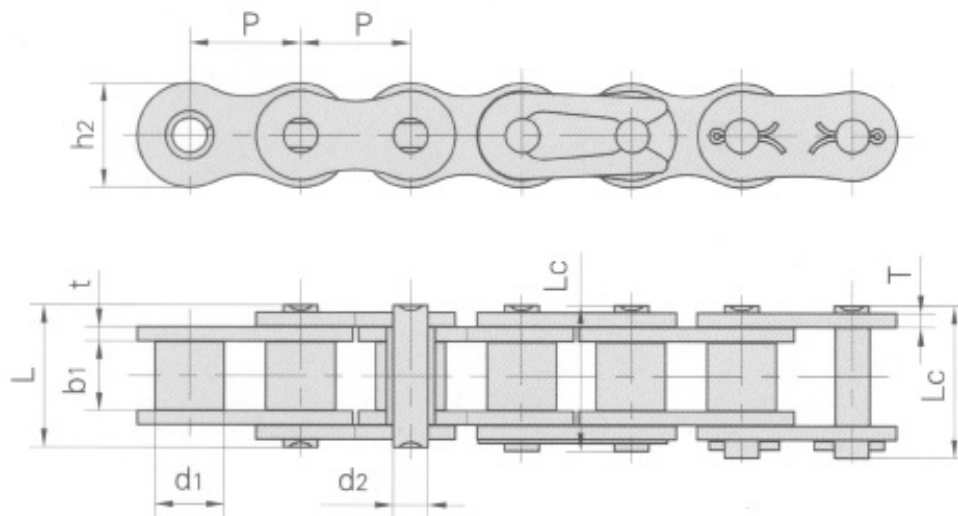


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	BREAKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max		
	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
25	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	795	0.15
35	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	1795	0.33
41	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	1516	0.41
40	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	3205	0.62
50	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	5045	1.02
60	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	7227	1.50
80	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	12886	2.60
100	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	20114	3.91
120	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	28864	5.62
140	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	39182	7.50
160	50.800	28.58	31.55	12.47	64.80	69.60	47.80	6.40	51545	10.10

- We are manufacturers of engineering and special chains, for every type of industry.

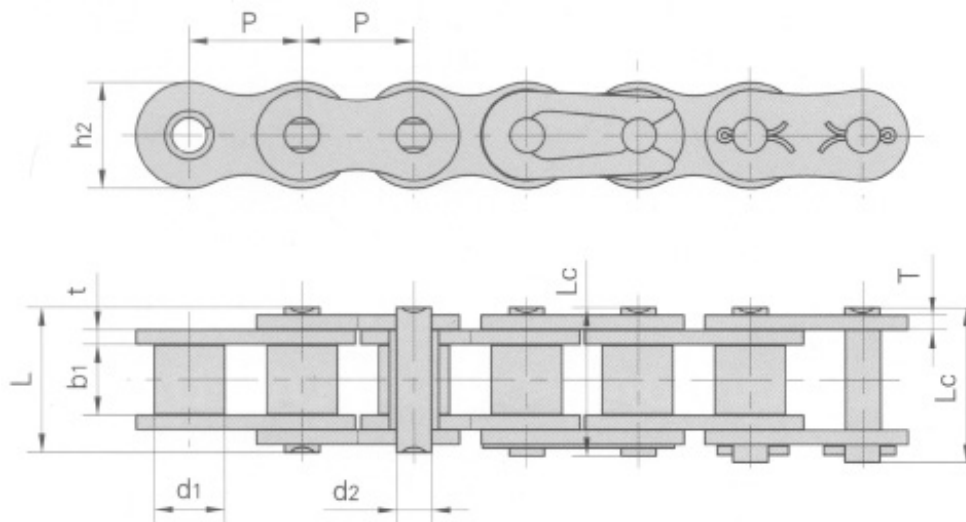
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Corrosion Resistant/ Dacromet Plated Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	BREAKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max		
	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
25	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	795	0.15
35	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	1795	0.33
41	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	1516	0.41
40	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	3205	0.62
50	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	5045	1.02
60	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	7227	1.50
80	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	12886	2.60
100	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	20114	3.91
120	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	28864	5.62
140	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	39182	7.50
160	50.800	28.58	31.55	12.47	64.80	69.60	47.80	6.40	51545	10.10

Corrosion Resistant / Nickel Plated Roller Chains

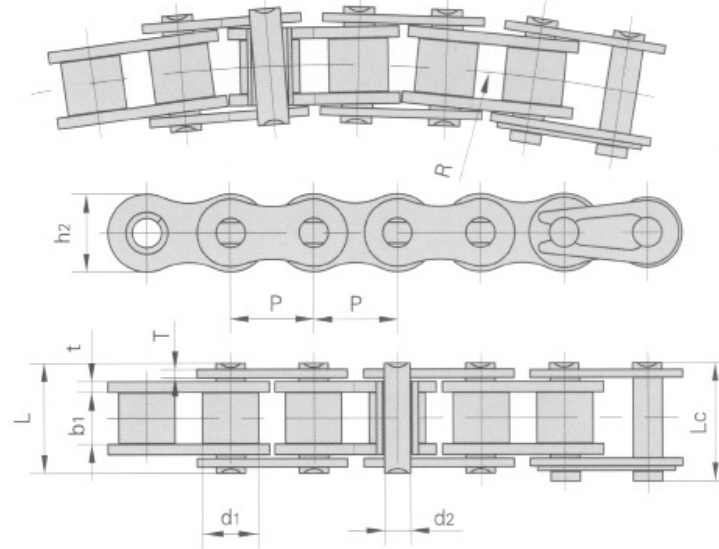


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	BREAKING LOAD	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max		
	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
25	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	795	0.15
35	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	1795	0.33
41	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	1516	0.41
40	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	3205	0.62
50	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	5045	1.02
60	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	7227	1.50
80	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	12886	2.60
100	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	20114	3.91
120	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	28864	5.62
140	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	39182	7.50
160	50.800	28.58	31.55	12.47	64.80	69.60	47.80	6.40	51545	10.10

- We are manufacturers of engineering and special chains, for every type of industry.

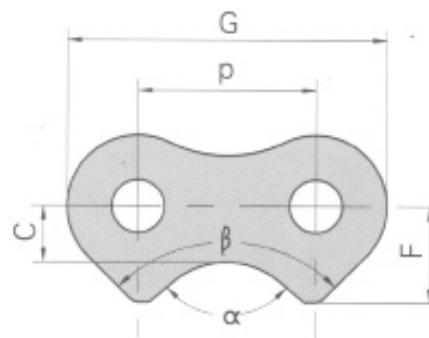
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Side Bow Roller Chains

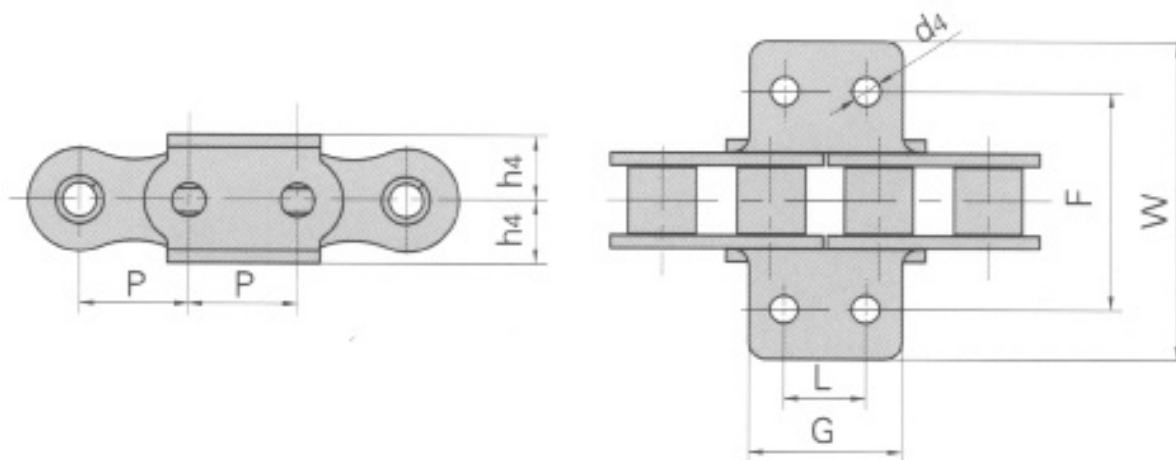


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	SIDE BOW RADIUS	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	R min		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
40SB	12.70	7.95	7.85	3.96	16.9	18.1	11.7	1.5	350	3136	0.80
43SB	12.70	7.95	7.85	3.45	18.3	19.5	11.7	1.5	305	2727	0.64
50SB	15.875	10.16	9.40	4.37	20.7	22.7	14.9	2.03	400	4681	1.09
60SB	19.05	11.91	12.57	5.34	26.6	28.4	18.0	2.42	500	3568	1.54
63SB	19.05	11.91	12.68	5.08	28.8	30.6	17.2	2.42/2.03	350	2840	1.40
80SB	25.40	15.88	15.75	7.19	34.0	37.3	24.0	3.25	711	9201	2.60
08BSB	12.70	8.51	7.75	3.97	17.4	18.7	11.8	1.6	400	3182	0.70
08BSBF1	12.70	8.51	7.75	3.97	16.3	17.6	11.8	1.6/1.2	400	2909	0.65
10BSB	15.875	10.16	9.65	4.50	20.1	21.5	14.7	1.7	400	3545	0.93
12BSB	19.05	12.07	11.68	5.12	23.1	24.8	16.0	1.85	500	4658	1.16
16BSB	25.40	15.88	17.22	7.90	36.5	39.7	21.0	3.7/3.0	500	12635	2.53
C2050	31.75	10.16	9.40	5.08	21.3	22.6	15.0	2.03	800	4954	0.84

Side Bow Chains with Attachment



RAK CHAIN NO.	P	G	C	F	α	β
	MM	MM	MM	MM		
50SBF2	15.875	28.0	5.0	8.56	100°	90°

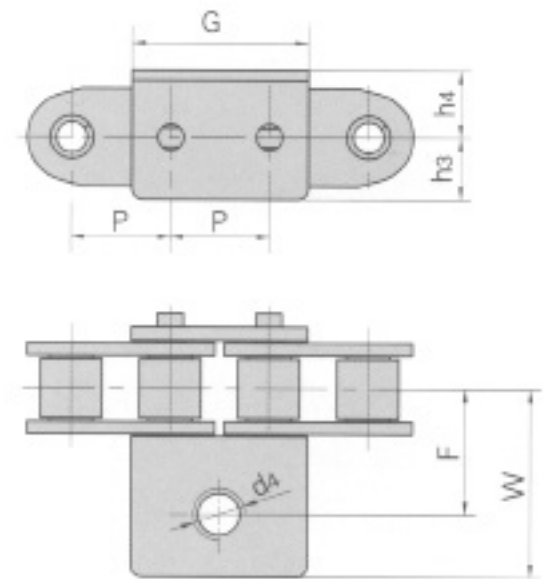


RAK CHAIN NO.	P	G	L	F	h4	d4
	MM	MM	MM	MM	MM	MM
40SBF1	12.7	17.8	9.5	30.2	7.5	3.3

- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

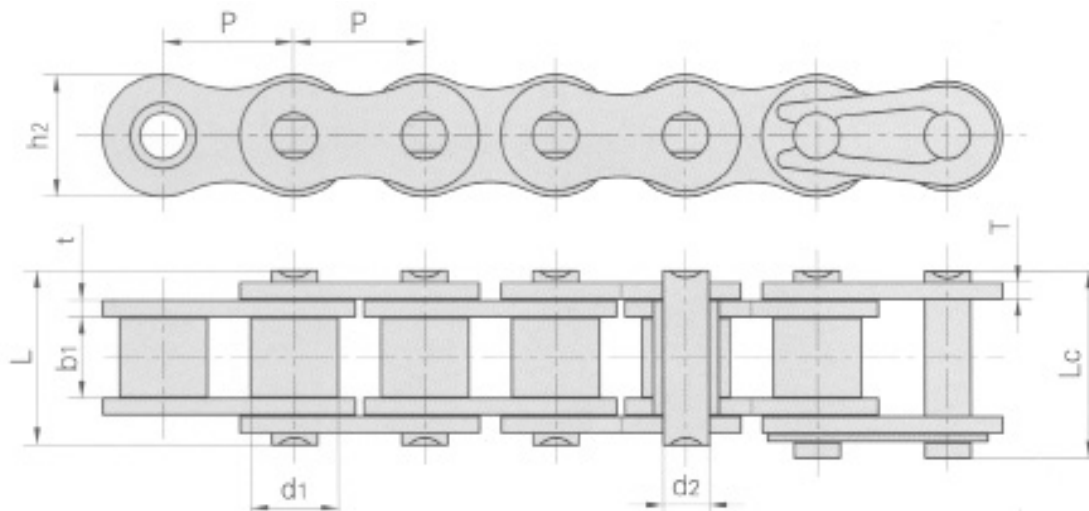
Side Bow Chains with Attachment



RAK CHAIN NO.	P	G	F	W	h3	h4	d4
	MM	MM	MM		MM	MM	MM
63SBF2	19.05	33.9	24.4	36.4	12	13.3	8



Self Lubrication Roller Chains

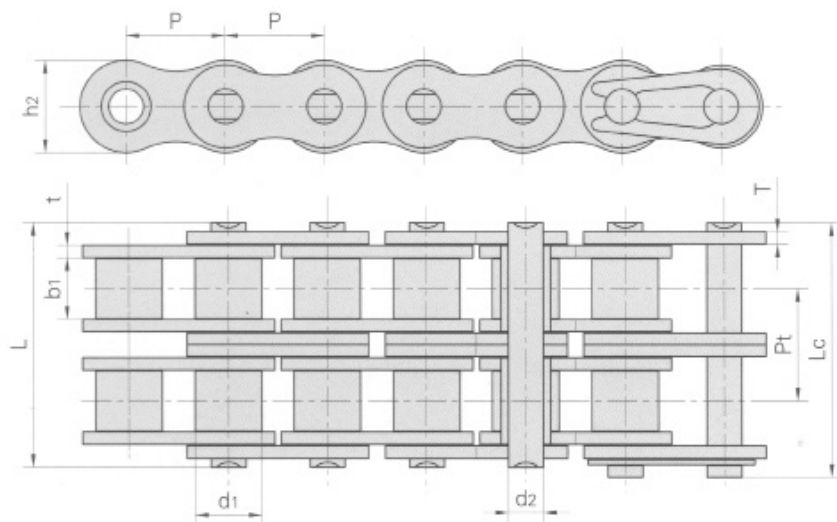


RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Pt	LB	KG/M
	MM	MM	MM	MM	MM	MM	MM	MM	MM		
08 SL	12.700	8.51	7.75	4.45	16.7	18.2	11.80	1.6		4091	0.69
08BSLF1	12.700	8.51	7.75	4.45	17.3	18.7	11.80	1.6		4091	0.72
10BSL	15.875	10.16	9.65	5.08	19.5	20.9	14.70	1.7		5091	0.93
10BSLF1	15.875	10.16	9.65	5.08	19.9	21.6	14.70	1.7		5091	0.97
12BSL	19.050	12.07	11.68	5.72	22.5	24.2	16.00	1.85		6591	1.15
12BSLF1	19.050	12.07	11.68	5.72	22.9	24.7	16.00	1.85		6591	1.19
16BSL	25.400	15.88	17.02	8.28	36.1	37.4	21.00	4.15/3.1		13536	2.17
16BSLF1	25.400	15.88	17.02	8.28	36.7	39.7	21.00	4.15/3.1		13636	2.73
40SL	12.700	7.95	7.85	3.96	16.6	17.8	12.00	1.5		3205	0.62
50SL	15.875	10.16	9.40	5.08	20.7	22.2	15.09	2.03		5054	1.02
60SL	19.050	11.91	12.57	5.94	27.5	29.3	18.00	3.25/3.42		7772	1.65
80SL	25.400	15.88	15.75	7.92	32.7	35.0	24.00	3.25		12886	2.60

- We are manufacturers of engineering and special chains, for every type of industry.

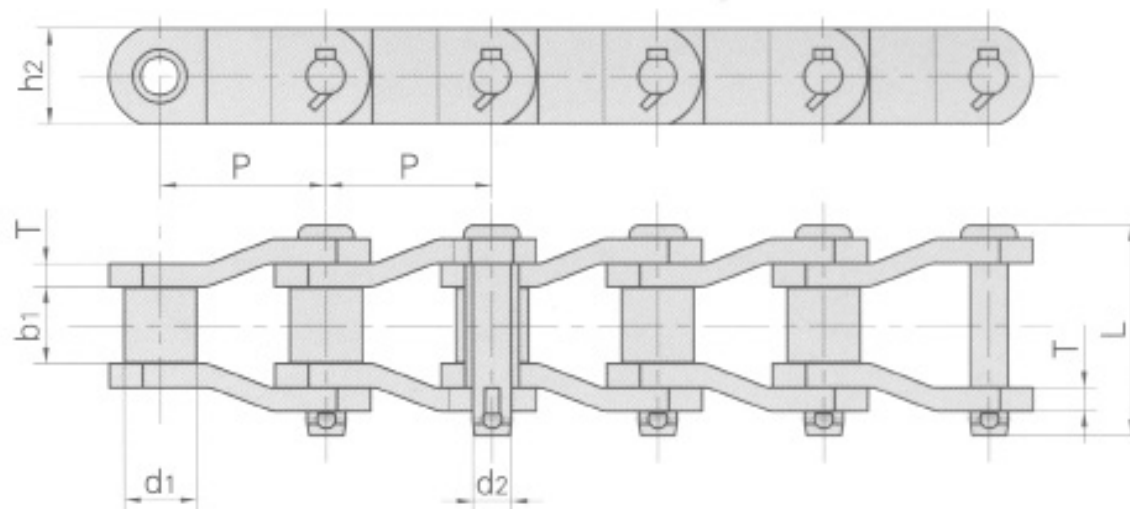
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Self Lubrication Roller Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Pt	LB	KG/M
	MM	MM	MM	MM	MM	MM	MM	MM	MM		
08BSL-2	12.700	8.51	7.75	4.45	31.2	32.2	11.80	1.6	13.92	7273	1.34
10BSL-2	15.875	10.16	9.65	5.08	36.1	37.5	14.70	1.7	16.59	10114	1.84
12BSL-2	19.050	12.07	11.68	5.72	42.0	43.6	16.00	1.85	19.46	13136	2.31
16BSL-2	25.400	15.88	17.02	8.28	68.0	69.3	21.00	4.15/3.1	31.88	24091	5.42
40SL-2	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.5	14.38	6409	1.12
50SL-2	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	10091	2.00
60SL-2	19.050	11.91	12.57	5.94	50.3	52.1	18.00	3.25/3.42	22.78	15544	3.21
80SL-2	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	25773	5.15

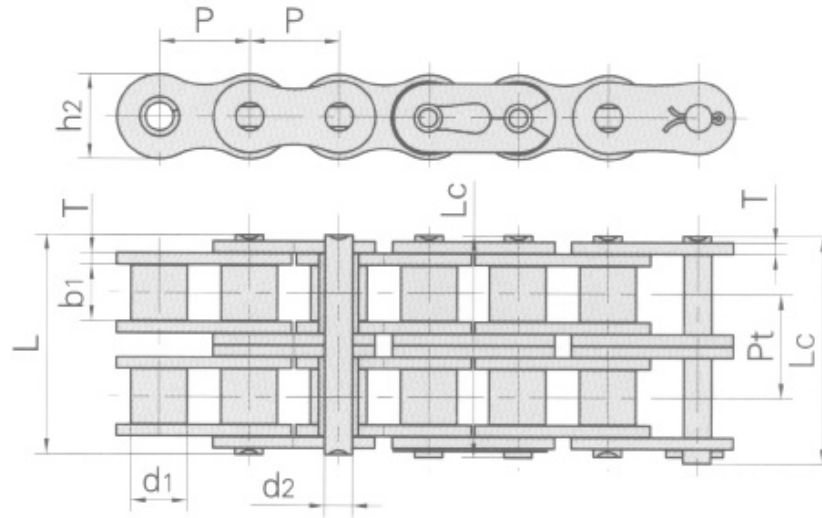
Heavy Duty Cranked Link Transmission Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH	PLATE DEPTH	PLATE THICKNESS	AVERAGE ULTIMATE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	L max	T max		
	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
2010	63.50	31.75	38.10	15.90	90.7	47.8	7.9	74000	14.00
2510	78.10	31.75	36.90	16.00	94.8	40.0	8.0	80000	10.72
RO2512	77.90	41.28	39.60	19.05	100.0	57.0	9.7	110,000	18.40
2512F2	77.90	41.28	38.50	19.05	103.4	60.0	10.0	118000	20.28
2814	88.90	44.45	36.60	22.23	117.6	58.0	12.7	138000	25.70
3214	103.20	44.45	48.00	22.00	123.5	55.0	13.0	140000	23.60
3315	103.45	45.24	49.30	23.85	130.0	63.5	14.2	163000	27.71
3618	114.30	57.15	52.30	27.97	138.0	79.2	14.2	225000	41.20
4020	127.00	63.50	69.90	31.78	165.7	88.9	15.7	30000	48.60
2184	152.40	76.20	35.00	22.20	96.0	51.0	9.5	98000	18.17
LSX882	66.27	22.23	28.58	11.10	68.5	28.5	6.4	22,000	5.30
RO40HYPER	78.10	31.75	38.10	16.46	93.5	44.5	9.7	75,000	13.45
LXS1242M	103.20	44.45	49.20	22.23	124.5	57.0	12.8	140,000	24.63
SS588	66.27	22.23	28.60	11.11	63.7	28.6	6.3	38500	5.46
SS568H	77.90	41.30	39.70	19.05	97.6	9.5	100000	19.80	852270
SS124	103.20	44.45	49.20	22.23	127.2	12.7	165500	22.57	

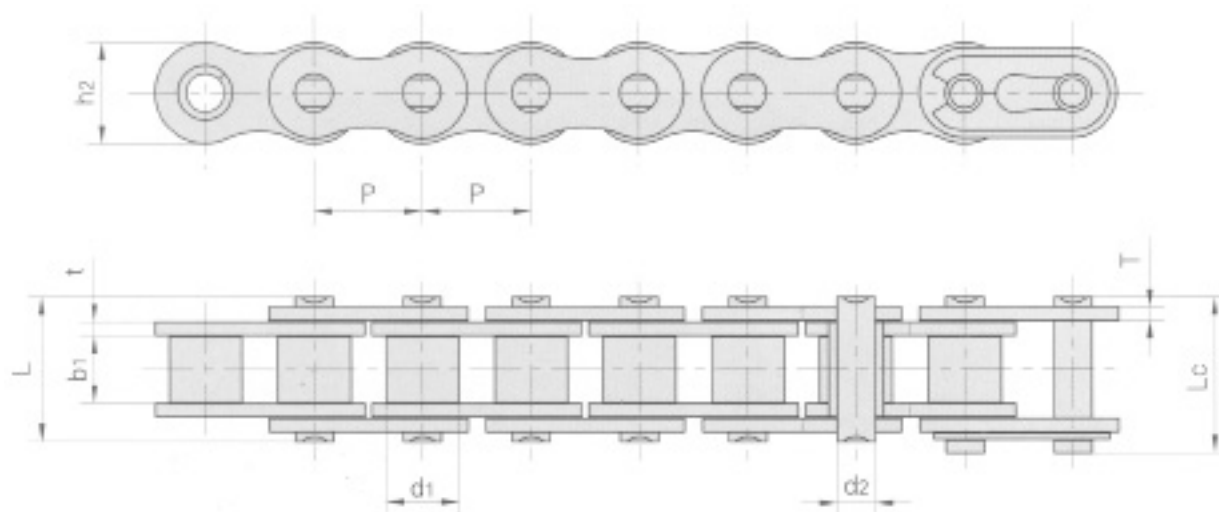
- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	TRANSVERSE PITCH	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Pt		
	MM	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
4012	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	6409	0.16
4014	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	6409	0.19
4016	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	6409	0.21
5014	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	10091	0.49
5016	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	10091	0.56
5018	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	10091	0.63
6018	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	14455	1.00
6020	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	14455	1.11
6022	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	14455	1.22
8018	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	25773	2.35
8020	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	25773	2.62
8022	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	25773	2.88
10018	31.750	19.05	18.90	9.53	76.4	80.5	30.00	4.00	35.76	40227	4.05
10022	31.750	19.05	18.90	9.53	76.4	80.5	30.00	4.00	35.76	40227	4.95
12018	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	57727	8.14
12022	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	57727	9.95

Motorcycle Chains



RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max		
	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
25H	6.350	3.30	3.18	2.31	8.90	9.5	6.00	1.04	1091	0.17
219H	7.774	4.59	5.00	3.01	11.90	12.7	7.40	1.2/1.04	1500	0.28
270H	8.500	5.00	4.75	3.28	13.15		8.45	1.8/1.4	2227	0.33
219HF1	7.785	4.60	4.50	3.28	13.00		7.00	2.0/1.40	2024	0.37
T3F	9.525	6.00	9.50	4.50	18.60		9.30	1.85/1.50	2682	0.61
420	12.700	7.77	6.25	3.96	14.70	16.1	12.00	1.50	3636	0.55
420F3	12.700	7.77	6.40	3.96	15.00	18.6	11.80	1.6/1.45	3636	0.64
420H	12.700	7.77	6.25	3.96	17.00	18.4	12.00	2.03	3636	0.76
428	12.700	8.51	7.75	4.45	16.70	18.2	11.80	1.60	4091	0.70
428H	12.700	8.51	7.85	4.45	18.80	19.9	11.80	2.03	4682	0.79
428F1	12.700	8.51	7.94	4.50	16.70	18.05	11.80	1.60	3858	0.71
428HSH	12.700	8.51	7.75	4.45	20.00		12.00	2.42	6074	0.89
428HF1	12.700	8.51	7.85	4.45	17.90	19.0	11.80	1.80	4387	0.74
428HF4	12.700	8.51	7.94	4.50	18.90	20.1	11.80	2.03	4682	0.82
428DS	12.700	8.51	7.94	4.45	17.90	19.3	12.00	1.85	4232	0.76

- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

RAK CHAIN NO.	PITCH	ROLLER DIAMETER	WIDTH BETWEEN INNER PLATES	PIN DIAMETER	PIN LENGTH		INNER PLATE DEPTH	PLATE THICKNESS	AVERAGE TENSILE STRENGTH	WEIGHT PER METER
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max		
	MM	MM	MM	MM	MM	MM	MM	MM	LB	KG/M
520	15.875	10.16	6.25	5.08	17.50	19.0	15.09	2.03	6022	0.89
520F2	15.875	10.16	6.35	5.24	17.50	19.05	15.09	2.03	6022	0.97
520F3	15.875	10.16	6.48	5.08	17.50	19.0	15.09	2.03	6022	0.89
520H	15.875	10.16	6.25	5.08	19.30	20.8	15.09	2.42	6022	1.10
525	15.875	10.16	7.95	5.08	19.30	20.7	15.09	2.03	6022	1.06
525H	15.875	10.16	7.95	5.08	20.90	22.3	15.09	2.42	6022	1.20
530	15.875	10.16	9.40	5.08	20.70	22.2	15.09	2.03	6022	1.06
530SH	15.875	10.16	9.40	5.08	22.10		15.09	2.42	7379	1.24
630	19.050	11.91	12.57	9.54	25.90	22.7	18.00	2.42	7227	1.50

RAK