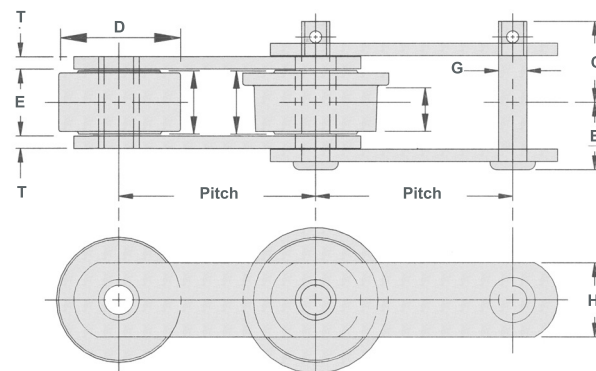
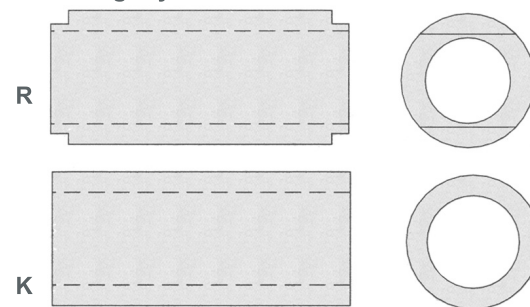


### Elevator and Conveyor Chains With Rollers



Bushing Styles



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RAK CHAIN NO.	PITCH	WIDTH			ROLLER				
		PIN HEAD TO CENTER LINE	PIN END TO CENTER LINE	INSIDE	DIAMETER	LENGTH	STYLE	MATERIAL**	FACE WIDTH
		B	C	E	D	L			
270	2.609	1.13	1.31	1.13	0.88	1.09	A	CHT	
81X	2.609	0.91	1.16	1.06	0.91	1.00	A	CCH	
RK87	2.609	1.27	1.45	1.13	0.88	1.06	A	AHT	
RK53	3.000	1.03	1.25	1.00	1.50	0.97	A	CCH	
R93	3.000	1.28	1.47	1.25	1.50	1.19	A	CCH	
RK120	3.075	1.59	1.84	1.50	1.25	1.44	A	CHT	
RK119	3.075	1.59	1.84	1.50	1.25	1.44	A	CHT	
RK1120	4.000	1.03	1.25	1.00	1.50	0.97	A	CCH	
1120	4.000	1.13	1.28	1.13	1.75	1.06	A	CRS	
RK94	4.000	1.11	1.30	0.88	1.50	0.81	A	CCH	
RK97	4.000	1.11	1.30	0.88	1.75	0.81	A	CCH	
RKS194	4.000	1.11	1.33	1.19	2.00	1.13	A	CCH	
R82K	4.000	1.38	1.63	1.31	2.00	1.25	A	CCH	
R97K	4.000	1.50	1.75	1.31	1.75	1.25	A	CRS	

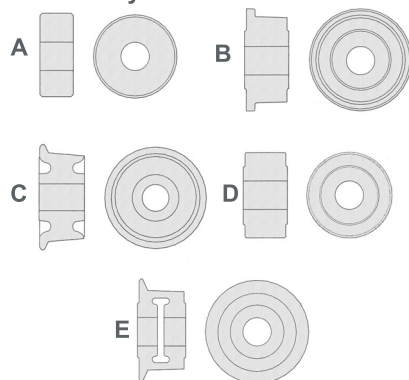
ALL MEASUREMENTS ARE IN INCHES

\* OFFSET BAR

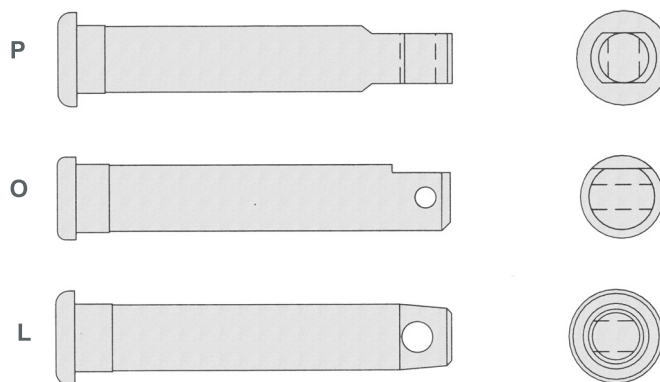
\*\* MATERIAL: HC=HIGH CARBON; CHT=CARBON HEAT TREATED; ACH=ALLOY CASE HARDENED; CCH=CARBON CASE HARDENED

## Elevator and Conveyor Chains With Rollers

Roller Styles



Pin Styles



PIN			SIDEBAR			BUSHING	BEARING AREA	AVERAGE ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT
DIAMETER	STYLE	MATERIAL**	HEIGHT	THICKNESS	MATERIAL**	MATERIAL**		LB	LB	LB
G			H	T						
0.44	O	CHT	1.13	0.19	HC	CCH	0.66	13000	2300	3.0
0.44	L	CCH	1.13	0.16	CHT	CCH	0.61	15000	2150	2.5
0.44	P	ACH	1.13	0.25	HC	CCH	0.72	18000	2500	3.8
0.44	P	CHT	1.13	0.19	CRS	ACH	0.61	13000	2100	3.9
0.50	P	CHT	1.25	0.25	HC	CCH	0.88	20000	3000	4.8
0.63	P	CHT	1.50	0.31	HC	CCH	1.34	28000	4600	6.8
0.63	P	CHT	1.50	0.31	CHT	CCH	1.34	48000	4600	6.8
0.44	P	CHT	1.13	0.19	CRS	ACH	0.61	13000	2100	3.4
0.44	P	CHT	1.13	0.19	HC	CCH	0.66	13000	2100	3.3
0.50	P	CHT	1.25	0.25	CRS	CCH	0.69	19000	2400	4.1
0.50	P	CHT	1.25	0.25	CRS	CCH	0.69	19000	2400	4.5
0.44	P	CHT	1.25	0.19	HC	CCH	0.69	16500	2400	5.3
0.63	P	CHT	1.50	0.25	HC	CCH	1.14	22000	3650	6.6
0.63	P	CHT	1.50	0.31	HC	CCH	1.22	28000	4100	7.0

ALL MEASUREMENTS ARE IN INCHES

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## Elevator and Conveyor Chains With Rollers

RAK CHAIN NO.	PITCH	WIDTH			ROLLER				
		PIN HEAD TO CENTER LINE	PIN END TO CENTER LINE	INSIDE	DIAMETER	LENGTH	STYLE	MATERIAL**	FACE WIDTH
		B	C	E	D	L			
R80K	4.000	1.59	1.88	1.31	2.25	1.25	A	CCH	
R84K	4.000	2.16	2.44	2.31	2.25	2.25	A	CCH	
C2848	4.040	1.50	1.75	1.31	2.00	1.25	A	CCH	
50001	5.000	1.48	1.68	1.19	2.25	1.16	A	CCH	
RK6055	6.000	1.03	1.25	1.00	1.50	0.97	A	CCH	
RS196	6.000	1.20	1.45	1.13	2.00	1.06	A	CCH	
RK1604	6.000	1.33	1.58	1.31	2.00	1.25	A	CCH	
R607	6.000	1.33	1.58	1.31	2.50	1.25	A	CCH	
RK603	6.000	1.33	1.58	1.31	2.50	1.25	B	AIHT	0.88
RK901	6.000	1.38	1.63	1.31	2.00	1.25	A	CCH	
1604*	6.000	1.28	1.63	1.06	3.00	0.88	A	CCH	
F2183	6.000	1.56	1.81	1.69	3.00	1.63	B	AIHT	1.13
SR1114	6.000	1.47	1.75	1.31	2.00	1.25	A	CCH	
2183	6.000	1.59	1.84	1.50	3.00	1.44	D	CCH	1.31
2180	6.000	1.66	1.88	1.31	2.25	1.25	A	CRS	
RK626	6.000	1.66	1.88	1.31	3.00	1.25	D	CCH	1.13
RS6000	6.000	1.48	1.68	1.19	2.50	1.16	A	CCH	
RK1226*	6.000	1.66	1.91	1.31	2.25	1.25	A	CRS	
RKS1226*	6.000	1.66	1.91	1.31	3.00	1.25	A	CCH	
SR3130	6.000	1.72	2.00	1.31	2.50	1.25	A	CCH	
RS1131	6.000	1.78	2.03	1.38	3.00	1.31	A	CCH	
RK3132	6.000	1.78	2.03	1.38	2.50	1.31	A	CCH	
R667	6.000	2.13	2.38	2.00	3.00	1.94	B	AIHT	1.50
RK1631*	6.000	1.72	2.03	1.38	2.50	1.31	A	CCH	
RK2184*	6.000	1.72	2.03	1.38	3.00	1.31	D	CCH	1.18
RK2184S*	6.000	1.72	2.03	1.38	3.00	1.31	D	CCH	1.18
CC5*	6.000	1.63	1.69	1.38	2.50	1.31	A	CCH	
RK610	6.000	1.94	2.19	1.69	2.75	1.63	A	CCH	
A2124	6.000	1.84	2.09	1.50	2.75	1.44	D	CCH	1.31

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## Elevator and Conveyor Chains With Rollers

PIN			SIDEBAR			BUSHING	BEARING AREA	AVERAGE ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT
DIAMETER	STYLE	MATERIAL**	HEIGHT	THICKNESS	MATERIAL**	MATERIAL**		LB	LB	LB
G			H	T						
0.63	P	CHT	1.50	0.38	HC	CCH	1.93	28000	4700	13.5
0.63	P	CHT	1.50	0.38	HC	CCH	1.93	28000	4700	13.5
0.63	P	CHT	1.50	0.31	HC	CCH	1.22	26000	4250	7.4
0.63	P	ACH	1.50	0.31	CHT	ACH	1.14	45000	3960	7.1
0.44	P	CHT	1.13	0.19	HC	ACH	0.61	13000	2100	3.1
0.44	P	CHT	1.25	0.25	HC	CCH	0.72	18000	2500	5.0
0.56	P	CHT	1.50	0.25	HC	CCH	1.01	21000	3500	5.4
0.56	P	CHT	1.50	0.25	HC	CCH	1.01	21000	3500	6.5
0.56	P	CHT	1.50	0.25	HC	CCH	1.01	21000	3500	5.5
0.63	P	CHT	1.50	0.25	HC	CCH	1.14	22000	3600	5.4
0.50	P	ACH	1.25	0.25	CHT	CCH	0.78	24000	2750	5.4
0.63	P	CHT	2.00	0.25	HC	CCH	1.38	25000	4750	9.8
0.63	P	CHT	1.50	0.31	HC	CCH	1.22	26000	4250	6.6
0.63	P	CHT	1.50	0.31	HC	CCH	1.34	26000	4650	9.7
0.63	P	CHT	1.75	0.38	HC	CCH	1.3	28000	4500	8.7
0.63	P	CHT	2.00	0.38	HC	CCH	1.30	28000	4500	10.7
0.63	P	ACH	1.50	0.31	CHT	ACH	1.14	45000	3960	7.4
0.63	P	CHT	1.50	0.38	HC	CCH	1.30	28000	4500	8.0
0.63	P	CHT	1.50	0.38	HC	CCH	1.30	28000	4500	10.0
0.75	P	CHT	2.00	0.38	HC	CCH	1.55	38000	5250	11.0
0.75	P	CHT	2.00	0.38	HC	CCH	1.61	38000	5600	12.2
0.75	P	CHT	2.00	0.38	HC	CCH	1.61	38000	5600	11.0
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	14.0
0.88	P	CHT	2.00	0.38	HC	CCH	1.88	43000	6500	11.0
0.88	O	ACH	2.00	0.38	HC	CCH	1.88	43000	6500	12.3
0.88	O	ACH	2.00	0.38	CHT	ACH	1.88	75000	6500	12.0
0.69	P	CCH	2.50	0.31	HC	CCH	1.38	50000	4800	11.0
0.88	P	CHT	2.25	0.38	HC	CCH	2.16	45000	7450	13.5
0.75	P	CHT	2.00	0.38	HC	CCH	1.70	47000	5900	11.8

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## Elevator and Conveyor Chains With Rollers

RAK CHAIN NO.	PITCH	WIDTH			ROLLER				
		PIN HEAD TO CENTER LINE	PIN END TO CEN- TER LINE	INSIDE	DIAMETER	LENGTH	STYLE	MATERIAL**	FACE WIDTH
		B	C	E	D	L			
1131	6.000	1.84	2.09	1.50	3.00	1.44	A	CCH	
RK96	6.000	1.84	2.09	1.50	2.75	1.44	D	CCH	1.31
RK2198	6.000	1.91	2.16	1.50	2.75	1.44	D	CCH	1.31
RK2178R	6.000	1.84	2.09	1.50	2.75	1.44	D	CCH	1.31
RK800	8.000	2.31	2.63	1.81	3.50	1.75	D	CCH	1.63
RK804	8.000	2.22	2.63	1.81	3.00	1.75	A	CCH	
RK891	8.000	1.78	2.09	1.50	3.50	1.44	D	CCH	1.31
925R	9.000	1.56	1.84	1.69	3.00	1.63	B	AIHT	1.13
RKS912	9.000	1.59	1.88	1.50	3.00	1.44	D	CCH	1.38
RKS963	9.000	2.06	2.34	2.00	3.50	1.94	B	AIHT	1.25
RK960	9.000	2.06	2.34	2.00	3.50	1.94	D	CCH	1.81
963	9.000	2.06	2.34	2.00	4.00	1.94	E	AIHT	1.25
RK2961*	9.000	2.25	2.69	1.91	1.75	1.91	A	CHT	
RK4176	9.000	2.63	3.03	2.63	3.00	2.56	A	CHT	
RKS973	9.000	2.66	3.06	2.63	5.00	2.56	C	AIHT	1.75
RB964	9.000	2.19	2.47	2.25	4.00	2.19	E	AIHT	1.50
RK8965	9.000	2.19	2.47	2.25	3.00	2.19	A	CHT	
4089	9.000	2.13	2.50	2.19	3.00	2.13	A	CCH	
RS4065	9.000	3.13	3.38	3.06	4.25	3.00	D	CCH	1.25
RK3212	12.000	1.59	1.88	1.50	3.00	1.44	D	CCH	1.38
RK1268	12.000	2.06	2.34	2.00	3.50	1.94	B	AIHT	1.25
RK1263	12.000	2.06	2.34	2.00	3.50	1.94	D	CCH	1.81
RK1263S	12.000	2.06	2.34	2.00	4.00	1.94	E	AIHT	1.25
RK2266	12.000	1.88	2.16	1.63	3.25	1.56	D	CCH	1.38
RK2276	12.000	1.94	2.22	2.00	4.00	1.94	B	AIHT	1.25
RK1273	12.000	2.66	3.06	2.63	5.00	2.56	C	AIHT	1.75
R1264	12.000	2.19	2.47	2.25	4.00	2.19	E	AIHT	1.50
R1265	12.000	2.19	2.47	2.25	3.00	2.19	D	CCH	2.06
RK5271	12.000	2.75	3.06	2.75	5.00	2.69	E	AIHT	1.75

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## Elevator and Conveyor Chains With Rollers

PIN			SIDEBAR			BUSHING	BEARING AREA	AVERAGE ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT
DIAMETER	STYLE	MATERIAL**	HEIGHT	THICKNESS	MATERIAL**	MATERIAL**		LB	LB	LB
G			H	T						
0.75	P	CHT	2.00	0.38	HC	CCH	1.70	47000	5900	12.5
0.75	P	CHT	2.00	0.38	CHT	CCH	1.70	70000	5900	11.8
0.88	P	AHT	2.25	0.50	CHT	CCH	2.20	100000	7700	15.3
0.88	P	CCH	2.25	0.38	CHT	CCH	2.00	85000	6900	13.1
1.00	L	ACH	3.00	0.50	CHT	CCH	2.81	125000	9800	22.5
1.00	L	AHT	2.50	0.50	CHT	CCH	2.81	95000	9800	22.5
0.75	P	ACH	2.00	0.38	HC	CCH	1.70	47000	5900	14.3
0.63	P	CHT	2.00	0.25	HC	CCH	1.38	25000	4150	8.2
0.63	P	ACH	2.00	0.31	HC	CCH	1.34	47000	4650	8.6
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	13.0
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	13.0
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	14.0
0.88	P	CHT	2.25	0.50	HC	CCH	2.56	60000	9000	10.0
1.00	L	CHT	2.50	0.50	HC	CCH	3.63	75000	12700	18.0
1.00	L	CHT	2.50	0.50	HC	CCH	3.63	75000	12700	23.6
0.88	O	CHT	2.50	0.38	HC	CCH	2.65	70000	9200	17.0
0.88	O	AHT	2.50	0.38	HC	CCH	2.65	70000	9200	16.5
0.88	L	AIH	2.50	0.38	CHT	ACH	2.60	67000	9200	13.0
1.25	L	AIH	3.50	0.63	HC	CCH	5.4	148000	18900	35.7
0.63	P	CHT	2.00	0.31	HC	CCH	1.34	41000	4650	7.5
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	11.0
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	11.0
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	12
0.75	P	CHT	2.00	0.38	HC	CCH	1.79	41000	6300	9.5
0.75	P	CHT	2.50	0.31	HC	CCH	1.97	41000	7200	12.0
1.00	L	CHT	2.50	0.50	HC	CCH	3.63	75000	12700	21.5
0.88	O	CHT	2.50	0.38	HC	CCH	2.65	70000	9200	15.0
0.88	O	ACH	2.50	0.38	HC	CCH	2.65	70000	10000	12.7
1.25	L	CCH	3.00	0.50	HC	CCH	4.69	100000	16400	27.0

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## Elevator and Conveyor Chains With Rollers

RAK CHAIN NO.	PITCH	WIDTH			ROLLER				
		PIN HEAD TO CENTER LINE	PIN END TO CENTER LINE	INSIDE	DIAMETER	LENGTH	STYLE	MATERIAL**	FACE WIDTH
		B	C	E	D	L			
2863	18.000	2.06	2.34	2.00	3.50	1.94	B	AIHT	1.25
RK2863	18.000	2.06	2.34	2.00	3.50	1.94	B	AIHT	1.25
RK1863	18.000	2.06	2.34	2.00	4.00	1.94	E	AIHT	1.25
RK1864	18.000	2.19	2.47	2.25	4.00	2.19	E	AIHT	1.50
RK1864S	18.000	2.19	2.47	2.25	4.00	2.19	D	CCH	1.50
RK4873	18.000	2.66	3.06	2.63	5.00	2.56	C	AIHT	1.75
RK41871	18.000	2.75	3.06	2.75	5.00	2.69	E	AIHT	1.75
RK4866	18.000	3.03	3.47	2.75	6.00	2.69	C	AIHT	1.88
R1867	18.000	3.28	3.59	3.00	6.00	2.94	C	AIHT	1.88

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Elevator and Conveyor Chains With Rollers

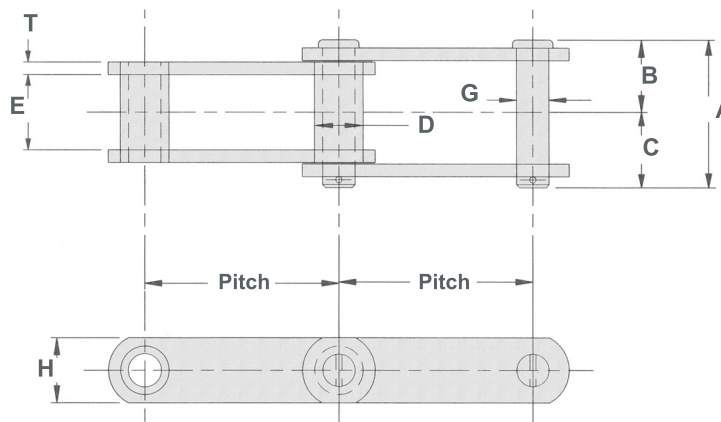
PIN			SIDEBAR			BUSHING	BEARING AREA	AVERAGE ULTIMATE STRENGTH	MAXIMUM WORKING LOAD	WEIGHT
DIAMETER	STYLE	MATERIAL**	HEIGHT	THICKNESS	MATERIAL**	MATERIAL**		LB	LB	LB
G			H	T						
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	9.5
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	9.5
0.75	P	CHT	2.00	0.38	HC	CCH	2.07	41000	7200	10.0
0.88	O	CHT	2.50	0.38	HC	CCH	2.65	70000	9200	12.0
0.88	O	CHT	2.50	0.38	HC	CCH	2.65	70000	9200	11.0
1.00	L	CHT	2.50	0.50	HC	CCH	3.63	75000	12700	17.0
1.25	L	CCH	3.00	0.50	HC	CCH	4.69	100000	16400	21.0
1.25	L	CCH	3.00	0.63	HC	CCH	5.01	115000	17500	26.5
1.50	L	CCH	3.50	0.63	HC	CCH	6.39	150000	22300	31.5

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### Elevator And Conveyor Chains Without Rollers



RAK CHAIN NO.	PITCH	WIDTH				BUSHING		
		OVERALL	PIN HEAD TO CENTER LINE	PIN END TO CEN- TER LINE	INSIDE	DIAMETER	STYLE	MATERIAL**
		A	B	C	E	D		
S188	2.609	2.69	1.25	1.44	1.06	0.88	R	CCH
S131	3.075	3.53	1.66	1.88	1.31	1.25	R	CCH
S102B	4.000	4.31	2.03	2.28	2.13	1.00	R	CCH
S102-1/2	4.040	4.75	2.25	2.50	2.25	1.38	R	CCH
ES111	4.760	5.06	2.38	2.69	2.63	1.44	R	CCH
ES111SP	4.760	5.06	2.38	2.69	2.63	1.44	R	CCH
S110	6.000	4.31	2.03	2.28	2.13	1.25	R	CCH
RS856	6.000	6.13	2.88	3.25	3.00	1.75	R	ACH
ER857	6.000	6.13	2.88	3.25	3.00	1.75	R	ACH
ER859	6.000	7.38	3.56	3.81	3.75	2.38	R	ACH
SX150	6.050	6.41	3.03	3.38	3.31	1.75	R	ACH
ER864	7.000	7.38	3.56	3.81	3.75	2.38	K	ACH

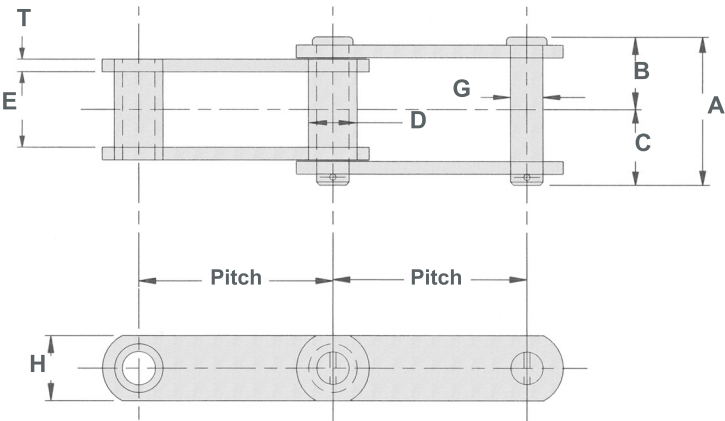
ALL MEASUREMENTS ARE IN INCHES

\*\* MATERIAL: HC=HIGH CARBON; CHT=CARBON HEAT TREATED; ACH=ALLOY CASE HARDENED; CCH=CARBON CASE HARDENED

- We are manufacturers of engineering and special chains, for every type of industry.

- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

Elevator and Conveyor Chains Without Rollers

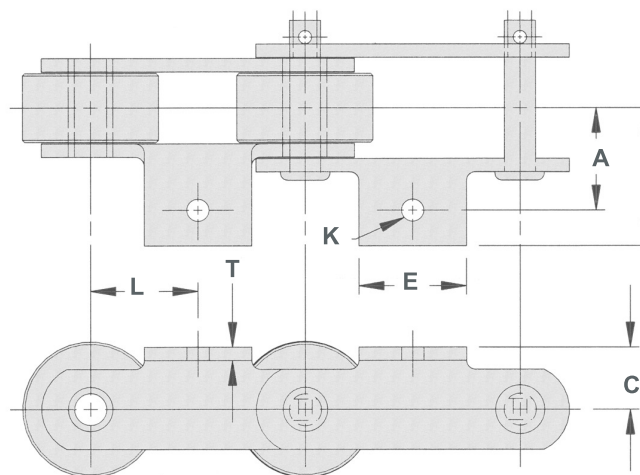


PIN			SIDEBAR			AVERAGE ULTIMATE STRENGTH	MAXIMUM WORK LOAD	WEIGHT
DIAMETER	SYTLE	MATERIAL**	HEIGHT	THICKNESS	MATERIAL**			
G			H	T		LB	LB	LB
0.50	P	CHT	1.13	0.25	CHT	25000	2750	3.8
0.63	P	CHT	1.50	0.38	CHT	40000	4500	7.5
0.75	P	ACH	1.50	0.38	CHT	40000	6300	6.9
0.75	P	CCH	1.75	0.38	CHT	50000	8850	9.4
0.75	P	CCH	2.00	0.38	CHT	50000	8850	10.2
0.75	P	CCH	2.00	0.38	CHT	50000	8850	8.8
0.63	P	CCH	1.50	0.38	CHT	40000	6300	6.3
1.00	L	AHTH	2.50	0.50	AHT	145000	14000	16.5
1.00	L	AHTH	3.25	0.50	AHT	175000	14000	21.0
1.25	L	AHTH	4.00	0.63	AHT	275000	21800	34.0
1.00	P	ACH	2.50	0.50	CHT	100000	15100	16.6
1.25	L	AHTH	4.00	0.63	AHT	275000	21800	31.0

ALL MEASUREMENTS ARE IN INCHES  
AIHT=ALLOY IRON HEAT TREATED;AHT=ALLOY HEAT TREATED;CRS=COLD ROLLED STEEL

## Elevator And Conveyor Chains With Attachments

A-1 Attachment



RAK CHAIN NO.	ATTACHMENT NUMBER						BOLT DIAMETER			WEIGHT
		A	B	C	E	F	K	L	T	LB
RK53	A1	1.47		0.81	2.00	2.09	0.31	1.50	0.19	4.4
R80K		2.00		1.00	2.00	2.58	0.38	2.00	0.25	8.1
R84R		2.66		1.25	2.00	3.41	0.63	2.00	0.38	18.0
R80K		2.00		1.25	1.75	2.81	0.38	2.00	0.38	11.0
RKS194		2.00		1.13	3.00	2.63	0.38	2.00	0.19	6.3
R97K		1.81		1.06	2.88	2.38	0.50	1.34	0.31	7.9
R93		1.88		1.00	1.63	2.42	0.50	2.00	0.25	5.5
RK94		1.38		0.88	2.50	1.88	0.38	2.00	0.25	4.7
RK1120		1.38		0.81	2.63	2.16	0.38	1.54	0.19	3.9
RK120		2.09		1.25	2.88	2.59	0.50	3.00	0.31	7.9
RS196		2.00		1.25	3.50	2.63	0.38	1.30	0.25	6.6
270		1.91		0.88	2.13	2.72	0.38	0.83	0.19	3.5
RK603		2.00		1.13	3.50	2.70	0.38	3.00	0.25	8.8
RK1604		2.00		1.13	3.50	2.70	0.38	3.00	0.25	6.3
R607		2.00		1.13	3.50	2.70	0.38	3.00	0.25	7.4
RK610		2.56		1.50	4.00	3.33	0.63	3.00	0.38	15.4
RK3132		2.13		1.63	2.50	3.08	0.50	2.00	0.38	13.0
1120		1.72		1.00	3.50	2.53	0.38	2.50	0.19	5.0
50001		1.69		1.13	2.25	2.31	0.50	0.97	0.31	8.1

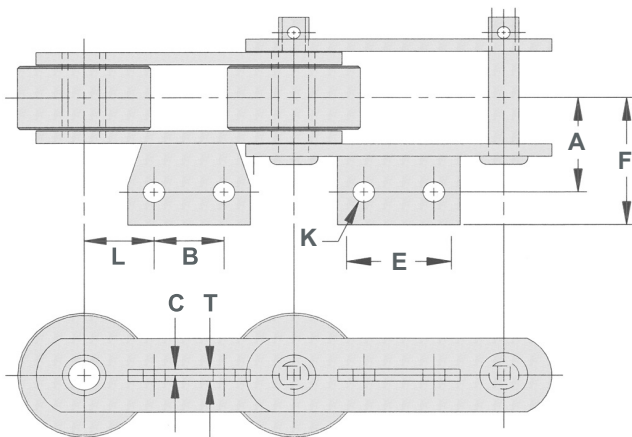
ALL MEASUREMENTS ARE IN INCHES

- We are manufacturers of engineering and special chains, for every type of industry.

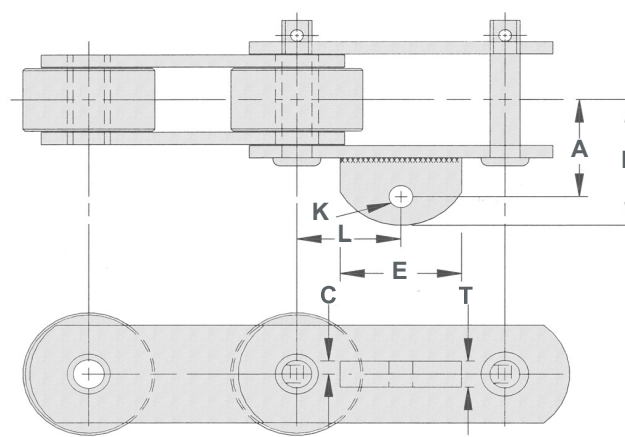
- In the chain market, our products are of the highest quality, and are manufactured under the international standards ANSI B29.1 M-2002 (DIN 3183) and ISO 606.

## Elevator and Conveyor Chains With Attachments

A-11 and A-63 Attachments



A-22 and A-42 Attachments

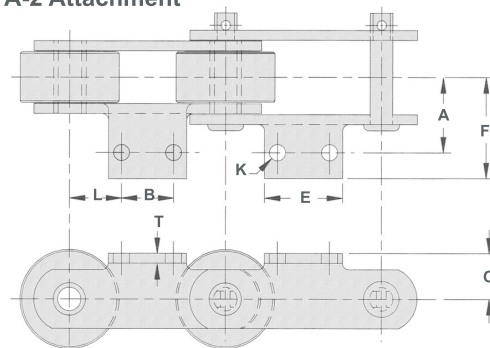


RAK CHAIN NO.	ATTACHMENT NUMBER							BOLT DIAMETER				WEIGHT
		A	B	C	E	F	K	L	T		LB	
RK53	A11	1.58	1.06	0.09	2.00	1.94	0.25	1.31	0.19		4.4	
RK94		1.75	1.38	0.13	2.50	2.50	0.50	1.88	0.25		5.2	
RK603		2.56	2.25	0.13	3.25	3.06	0.38	1.88	0.25		7.6	
RK1604		2.56	2.25	0.13	3.25	3.06	0.38	1.88	0.25		7.6	
R607		2.56	2.25	0.13	3.25	3.06	0.38	1.56	0.25		7.6	
RK3132		2.75	2.88	0.19	4.50	3.56	0.50	1.88	0.38		12.5	
RK626		2.19	2.25	0.13	3.25	2.88	0.38	1.19	0.25		12.0	
RK53	A63	1.63	0.63	0.09	1.50	2.09	0.25	2.00	0.19		4.4	
R94	A22	1.84		0.19	1.25	2.44	0.38	3.00	0.38		4.5	
RK3132		2.25		0.25	2.00	3.06	0.50	3.00	0.38		11.9	
RK53	A42	1.56		0.13	1.00	2.00	0.38	2.00	0.25		4.2	
RK901		2.34		0.19	2.00	3.16	0.50	1.50	0.38		6.4	
RK1120		1.63		0.19	1.25	2.13	0.38	3.00	0.38		3.6	
RK120		2.00		0.25	1.38	2.69	0.63	1.50	0.50		7.5	
RK1604		2.34		0.25	2.00	3.16	0.63	3.00	0.50		6.2	
RK3132		2.75		0.25	2.00	3.75	0.63	3.00	0.50		12.3	
RS1131		2.56		0.25	2.00	3.56	0.69	3.00	0.50		13.5	
1131		2.84		0.25	2.00	3.84	0.63	3.00	0.50		13.8	
1604		2.31		0.25	2.00	3.06	0.63	3.00	0.50		6.7	
RK2184S		2.63		0.25	2.00	3.63	0.63	3.00	0.50		13.6	

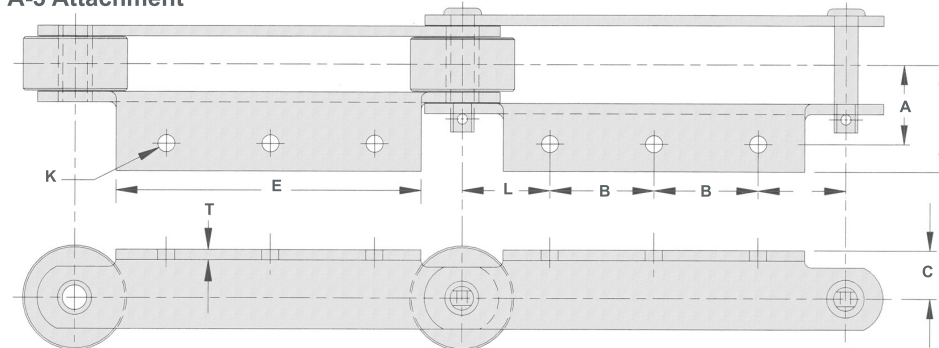
ALL MEASUREMENTS ARE IN INCHES

## Elevator and Conveyor Chains With Attachments

A-2 Attachment



A-3 Attachment



RAK CHAIN NO.	ATTACHMENT NUMBER	BOLT DIAMETER								WEIGHT
		A	B	C	E	F	K	L	T	
RK53	A2	1.47	1.06	0.81	2.00	1.97	0.25	0.97	0.19	4.4
R80K		2.00	1.75	1.00	2.88	2.84	0.38	1.13	0.25	8.1
R84K		2.66	1.75	1.25	2.88	3.41	0.38	1.13	0.38	18.0
RK901		2.00	2.00	1.13	3.50	2.91	0.38	2.00	0.25	6.2
RK87		2.13	1.25	0.81	2.13	2.63	0.31	0.68	0.25	4.8
RKS194		2.00	2.00	1.13	3.13	2.63	0.38	1.00	0.19	6.3
R97K		1.81	1.75	1.06	2.88	2.38	0.50	1.13	0.31	7.9
R93		1.88	1.25	1.00	2.00	2.42	0.38	0.88	0.25	5.5
RK94		1.38	1.50	0.88	2.50	1.88	0.38	1.25	0.25	4.7
RK1120		1.38	1.19	0.81	2.63	2.16	0.31	1.41	0.19	3.9
A2124		2.19	3.00	1.63	5.50	3.00	0.50	1.50	0.38	13.7
RK120		2.00	1.87	1.25	2.88	2.56	0.31	0.59	0.31	7.9
RS196		2.00	2.00	1.25	3.50	2.63	0.38	2.00	0.25	6.6
270		2.09	1.25	0.81	2.13	2.72	0.31	0.68	0.19	3.9
RK603		2.00	2.00	1.13	3.50	2.72	0.38	2.00	0.25	8.9
RK1604		2.00	2.00	1.13	3.50	2.72	0.38	2.00	0.25	6.0
R607		2.00	2.00	1.13	3.50	2.72	0.38	2.00	0.25	6.9
RK3132		2.13	2.63	1.63	5.50	2.92	0.50	1.69	0.38	13.0
F2183		2.19	2.00	1.63	4.63	2.91	0.38	2.00	0.25	12.5
RK626		2.19	2.00	1.63	3.50	3.05	0.38	2.00	0.38	12.7
SR1114		2.00	2.00	1.13	3.50	2.80	0.50	2.00	0.31	8.5

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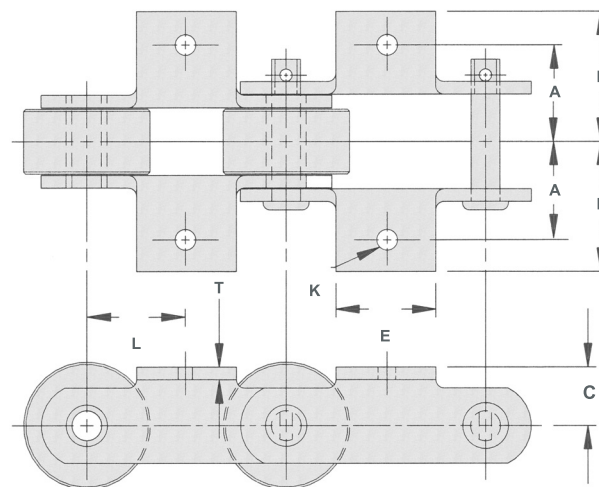
## Elevator and Conveyor Chains With Attachments

RAK CHAIN NO.	ATTACHMENT NUMBER						BOLT DIAMETER			WEIGHT
		A	B	C	E	F	K	L	T	LB
2180	A2	2.36	2.00	1.63	3.25	3.25	0.50	2.00	0.38	10.2
2183		2.00	2.50	2.00	3.50	3.00	0.38	1.75	0.31	11.7
RS1131		2.13	2.63	1.63	5.50	2.92	0.50	1.69	0.38	14.2
RS6000		2.08	2.13	1.25	3.25	2.69	0.38	1.94	0.31	8.4
RKS912		2.56	3.50	1.63	5.50	3.91	0.50	2.75	0.25	11.1
925R		2.50	3.50	1.75	5.50	3.38	0.50	2.75	0.25	10.7
RKS963		2.88	3.50	2.50	5.50	4.28	0.50	2.75	0.25	14.6
RK960		2.88	3.50	2.50	5.50	4.28	0.50	2.75	0.25	13.9
963		2.88	3.50	2.50	5.50	4.28	0.50	2.75	0.25	13.9
RB964		3.00	3.50	2.88	5.50	4.41	0.50	2.75	0.31	19.4
RKS973		3.75	3.50	3.63	5.50	4.88	0.50	2.75	0.38	26.0
C2848		2.06	1.50	1.25	2.88	2.77	0.38	1.27	0.31	9.3
1131		3.00	2.63	1.63	5.50	3.75	0.50	1.69	0.38	15.5
1120		2.00	2.00	1.00	3.50	2.78	0.38	1.00	0.19	5.0
RK3212		2.56	6.00	1.75	8.00	3.56	0.50	3.00	0.25	9.5
RK1268		2.88	6.00	2.50	8.00	4.28	0.50	3.00	0.25	12.9
RK1263		2.88	6.00	2.50	8.00	4.28	0.50	3.00	0.25	13.1
RK1263S		2.88	6.00	2.50	8.00	4.28	0.50	3.00	0.25	14.3
R1264		3.00	6.00	2.88	8.00	4.41	0.50	3.00	0.31	17.1
RK2266		2.69	6.00	1.88	8.00	3.69	0.50	3.00	0.25	11.5
RK1273		3.75	6.00	3.63	8.00	5.34	0.50	3.00	0.38	25.8
RK2276		3.03	6.00	2.75	8.00	4.13	0.50	3.00	0.25	16.9
2863	A3	2.88	5.50	2.50	14.00	3.92	0.50	3.50	0.25	11.4
RK2863		2.88	5.50	2.50	14.00	3.92	0.50	3.50	0.25	11.9
RK1863		2.88	5.50	2.50	14.00	3.92	0.50	3.50	0.25	12.3
RK1864		3.00	11.00	2.88	14.00	4.00	0.50	3.50	0.31	15.1
RK1864S		3.00	11.00	2.88	14.00	4.00	0.50	3.50	0.31	14.9
RK4866		4.00	11.00	4.13	13.50	5.17	0.50	3.50	0.38	32.0
R1867		4.13	10.00	4.13	13.00	5.28	0.50	4.00	0.38	37.0
RK41871		3.75	11.00	3.63	14.00	4.91	0.50	3.50	0.38	26.3
RK4873		3.75	11.00	3.63	14.00	4.84	0.50	3.50	0.38	22.3

ALL MEASUREMENTS ARE IN INCHES

### Elevator and Conveyor Chains with Attachments

K-1 Attachment



RAK CHAIN NO.	ATTACHMENT NUMBER						BOLT DIAMETER			WEIGHT
		A	B	C	E	F	K	L	T	LB
RK53	K1	1.47		0.81	2.00	2.09	0.31	1.50	0.19	4.9
R80K		2.00		1.00	2.00	2.58	0.38	2.00	0.25	9.4
R84K		2.66		1.25	2.00	3.66	0.63	2.00	0.38	20.7
R80K		2.00		1.25	2.00	2.84	0.38	2.00	0.38	13.0
RKS194		2.00		1.13	3.13	2.63	0.38	2.00	0.19	7.3
R97K		1.81		1.06	2.88	2.38	0.50	2.00	0.31	8.8
R93		1.88		1.00	1.63	2.42	0.50	1.34	0.25	6.0
RK94		1.38		0.88	2.50	1.88	0.38	2.00	0.25	5.3
RK1120		1.38		0.81	2.63	2.16	0.38	2.00	0.19	4.4
A2124		2.18		1.63	5.50	3.00	0.63	3.00	0.38	15.8
RK120		2.09		1.25	2.88	2.59	0.50	1.54	0.31	9.0
RS196		2.00		1.25	3.50	2.63	0.38	3.00	0.25	7.5
270		1.91		0.81	2.13	2.72	0.31	1.30	0.19	4.1
RK603		2.00		1.13	3.50	2.70	0.38	3.00	0.25	9.7
RK1604		2.00		1.13	3.50	2.70	0.38	3.00	0.25	7.2
R607		2.00		1.13	3.50	2.70	0.63	3.00	0.25	8.3
RK610		2.56		1.50	4.00	3.33	0.50	3.00	0.38	17.3
RK3132		2.13		1.63	2.50	3.08	0.38	3.00	0.38	15.0
1120			1.72		1.00	3.38	2.38	0.50	2.00	0.19

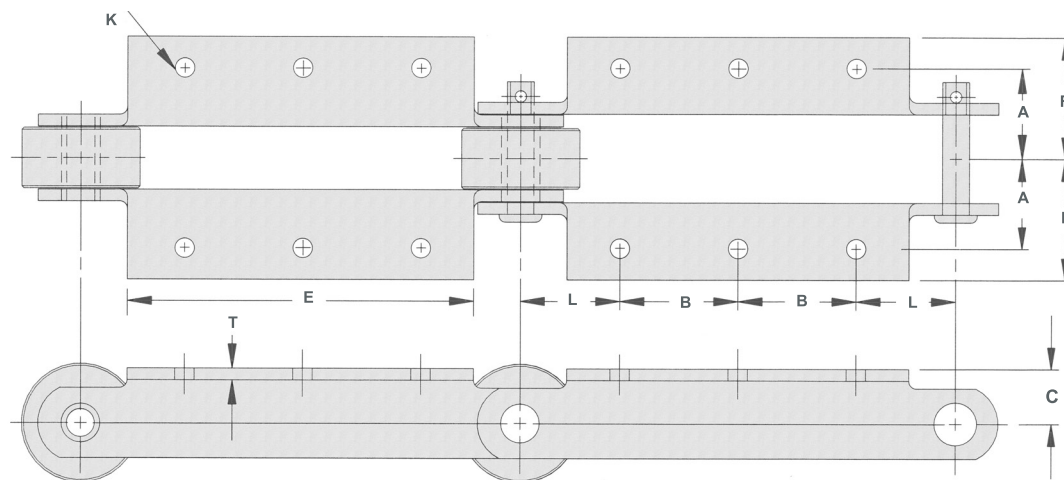
ALL MEASUREMENTS ARE IN INCHES

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## Elevator and Conveyor Chains with Attachments

### K-3 Attachment



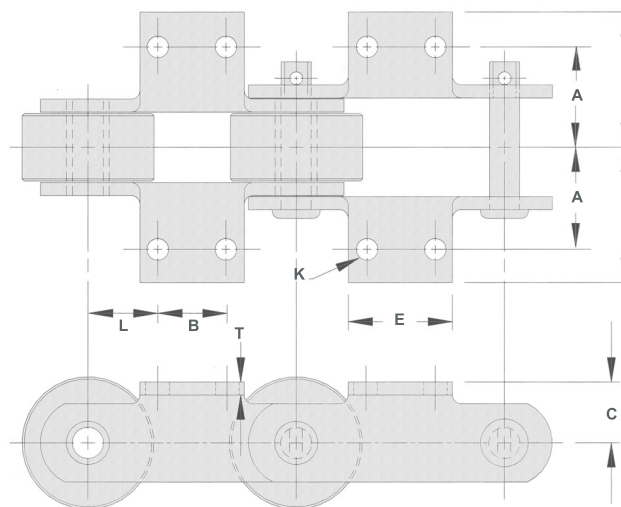
RAK CHAIN NO.	ATTACHMENT NUMBER						BOLT DIAMETER			WEIGHT
		A	B	C	E	F	K	L	T	LB
2863	K3	2.88	5.50	2.50	14.00	3.92	0.50	3.50	0.25	14.1
RK2863		2.88	5.50	2.50	14.00	3.92	0.50	3.50	0.25	14.6
RK1863		2.88	5.50	2.50	14.00	3.92	0.50	3.50	0.25	15.0
RK1864		3.00	5.50	2.88	14.00	4.00	0.50	3.50	0.31	17.3
RK1864S		3.00	5.50	2.25	14.00	4.00	0.50	3.50	0.31	18.6
RK4866		4.00	5.50	4.13	13.50	5.16	0.50	3.50	0.38	37.7
R1867		4.13	5.50	4.13	13.00	5.28	0.50	4.00	0.38	42.5
RK41871		3.75	5.50	3.63	14.00	4.91	0.50	3.50	0.38	31.7
RK4873		3.75	5.50	3.63	14.00	4.84	0.50	3.50	0.38	27.7

ALL MEASUREMENTS ARE IN INCHES



### Elevator and Conveyor Chains with Attachments

K-2 Attachment



RAK CHAIN NO.	ATTACHMENT NUMBER	BOLT DIAMETER								WEIGHT
		A	B	C	E	F	K	L	T	
RK53	K2	1.47	1.06	0.81	2.00	2.16	0.25	0.97	0.19	4.9
R80K		2.00	1.75	1.00	2.88	2.84	0.38	1.13	0.25	9.4
R84K		2.66	1.75	1.25	2.88	3.41	0.38	1.13	0.38	20.7
RK87		2.13	1.25	0.81	2.13	2.63	0.31	0.68	0.25	5.8
RKS194		2.00	2.00	1.13	3.25	2.63	0.38	1.00	0.19	7.3
R97K		1.81	1.75	1.06	2.88	2.47	0.50	1.13	0.31	8.8
R93		1.88	1.25	1.00	2.00	2.69	0.38	0.88	0.25	6.0
RK94		1.38	1.50	0.88	2.50	2.09	0.38	1.25	0.25	5.3
RK1120		1.38	1.19	0.81	2.63	2.16	0.31	1.41	0.19	4.4
A2124		2.19	3.00	1.63	5.50	3.00	0.50	1.50	0.38	15.8
RK96		2.19	3.00	1.63	5.50	3.00	0.50	1.50	0.38	15.8
RK120		2.00	1.87	1.25	2.88	2.56	0.31	0.59	0.31	9
RS196		2.00	2.00	1.25	3.50	2.63	0.38	2.00	0.25	7.5
270		2.09	1.25	0.81	2.13	2.72	0.31	0.68	0.19	4.1
RK603		2.00	2.00	1.13	3.50	2.72	0.38	2.00	0.25	9.1
RK1604		2.00	2.00	1.13	3.50	2.72	0.38	2.00	0.25	7.0
R607		2.00	2.00	1.50	3.50	2.72	0.38	2.00	0.25	7.4
RK3132		2.13	2.63	1.63	5.50	2.92	0.50	1.69	0.38	15.0

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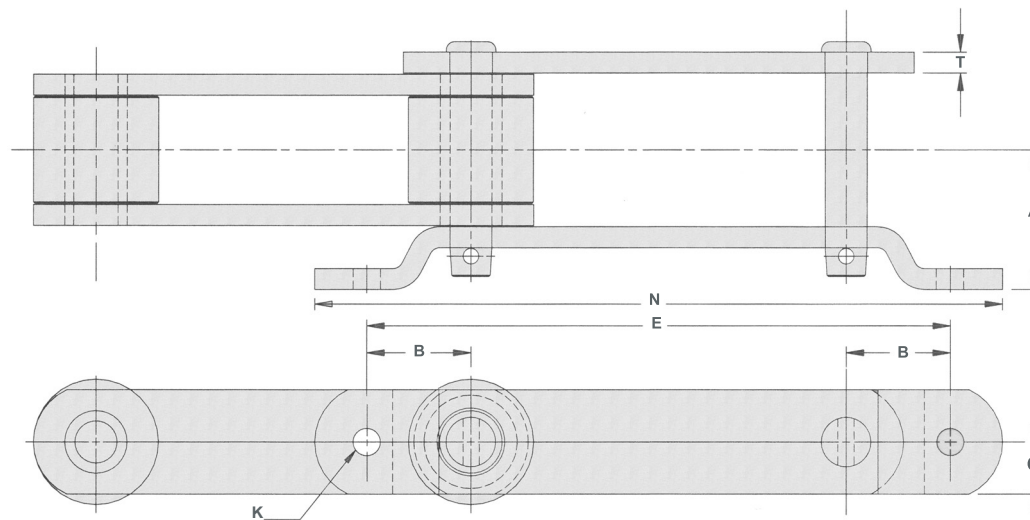
## Elevator and Conveyor Chains with Attachments

RAK CHAIN NO.	ATTACHMENT NUMBER	A	B	C	E	F	BOLT DIAMETER K	L	T	WEIGHT LB
F2183	K2	2.19	2.00	2.13	4.63	2.91	0.38	2.00	0.25	13.9
RK626		2.19	2.00	1.63	3.50	3.05	0.38	2.00	0.38	14.7
SR1114		2.00	2.00	1.13	3.50	2.80	0.38	2.00	0.31	10.7
2180		2.38	2.00	1.63	3.25	3.25	0.50	2.00	0.38	11.7
2183		2.00	2.50	2.00	3.50	3.00	0.38	1.75	0.31	13.7
RS1131		2.13	2.63	1.63	5.50	2.92	0.50	1.69	0.38	16.4
RK800		2.59	4.50	2.19	7.00	3.55	0.63	1.75	0.50	26.1
RK804		2.59	3.50	2.19	6.88	3.80	0.63	2.25	0.50	22.5
RKS912		2.56	3.50	1.63	5.50	3.91	0.50	2.75	0.25	13.1
925R		2.50	3.50	1.75	5.50	3.38	0.50	2.75	0.25	13.2
RKS963		2.88	3.50	2.50	5.50	4.28	0.50	2.75	0.25	16.6
RK960		2.88	3.50	2.50	5.50	4.28	0.50	2.75	0.25	16.0
963		2.88	3.50	2.50	5.50	4.28	0.50	2.75	0.25	18.5
RB964		3.00	3.50	2.88	5.50	4.81	0.50	2.75	0.31	22.3
RKS973		3.00	3.00	3.00	5.00	4.00	0.50	2.00	0.38	30.0
C2848		2.06	1.50	1.25	2.88	2.77	0.38	1.27	0.31	11.0
1131		3.00	2.63	1.63	5.50	3.75	0.50	1.69	0.38	18.4
1120		2.00	2.00	1.00	3.50	2.78	0.50	1.00	0.19	5.9
RK3212		2.56	6.00	1.75	8.00	3.56	0.50	3.00	0.25	11.7
RK1268		2.88	6.00	2.50	8.00	4.28	0.50	3.00	0.25	15.2
RK1263		2.88	6.00	2.50	8.00	4.28	0.50	3.00	0.25	15.4
RK1263S		2.88	6.00	2.50	8.00	4.28	0.50	3.00	0.25	16.6
R1264		3.00	6.00	2.88	8.00	4.41	0.50	3.00	0.31	20.3
RK2266		2.69	6.00	1.88	8.00	3.69	0.50	3.00	0.25	14.0
RK1273		3.75	6.00	3.63	8.00	5.34	0.50	3.00	0.38	30.4
RK2276		3.03	6.00	2.75	8.00	4.13	0.50	3.00	0.25	19.2
RK2178R		2.19	3.00	1.63	4.50	3.02	0.50	1.50	0.38	15.3
RK2198		2.19	3.00	1.63	4.50	3.31	0.50	1.50	0.50	18.2

ALL MEASUREMENTS ARE IN INCHES

### Elevator and Conveyor Chains with Attachments

G-5 Attachment



RAK CHAIN NO.	ATTACHMENT NUMBER					BOLT DIAMETER				WEIGHT
		A	B	C	E	K	L	N	T	LB
RK4176	G5	3.34	2.50	1.25	14.00	0.63		16.50	0.50	18.5
4089		3.03	2.50	1.25	14.00	0.63		16.50	0.38	14.7
RS4065		3.94	2.50	1.25	14.00	0.63		16.50	0.63	38.6
RKS912	G6	1.41	2.75			0.50	3.13			10.0
925R		1.38	2.75			0.50	3.13			8.5
RKS963		1.78	3.00			0.50	3.00			13.9
RK960		1.78	3.00			0.50	3.00			13.2
963		1.78	3.00			0.50	3.00			15.8
RB964		1.91	2.50			0.50	3.25			18.1
RKS973		2.34	3.50			0.63	2.75			25.5
RK3212		1.41	3.75			0.50	4.13			8.2
RK1268		1.78	3.75			0.50	4.13			11.6
RK1263		1.78	3.75			0.50	4.13			11.8
RK1263S		1.78	3.75			0.50	4.13			13.0
R1264		1.91	3.75			0.50	4.13			15.4
RK2266		1.59	3.75			0.50	4.13			10.1
RK1273		2.34	3.75			0.63	4.13			23.2

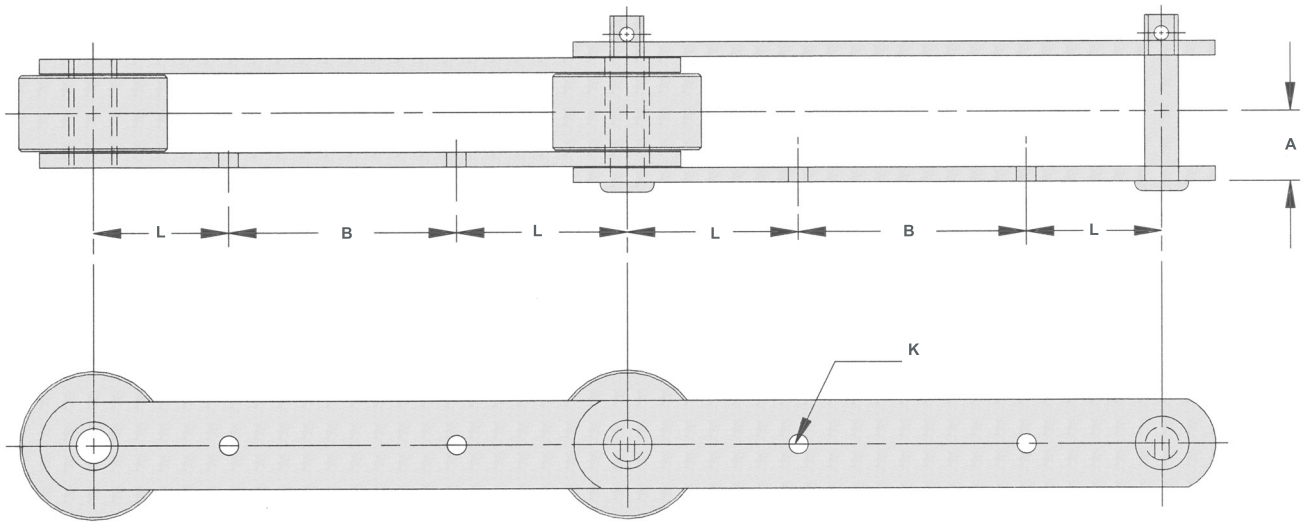
ALL MEASUREMENTS ARE IN INCHES

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Elevator and Conveyor Chains with Attachments

G-6 Attachment

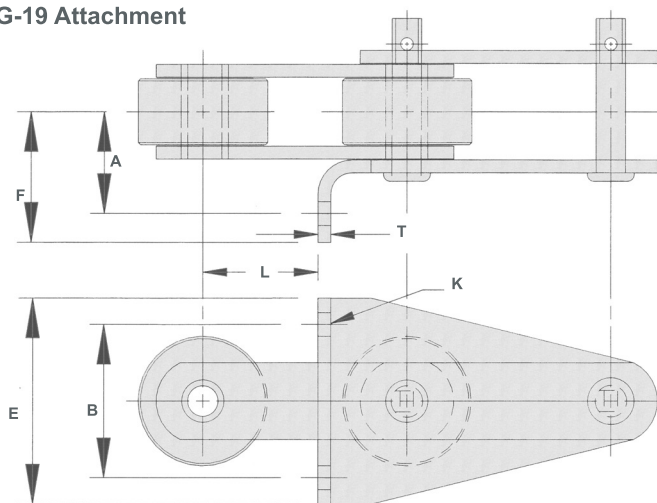


RAK CHAIN NO.	ATTACHMENT NUMBER	BOLT DIAMETER								WEIGHT LB
		A	B	C	E	K	L	N	T	
RK1273	G6	2.34	3.75			0.63	4.13			23.2
RK2276		1.66	5.50			0.50	3.25			20.6
2863		1.78	6.00			0.50	6.00			9.9
RK2863		1.78	6.00			0.50	6.00			10.4
RK1863		1.78	6.00			0.50	6.00			10.8
RK1864		1.91	6.00			0.63	6.00			12.8
RK1864S		1.91	6.00			0.63	6.00			12.6
R1867		2.78	6.00			0.63	6.00			34.9
RK41871		2.41	6.00			0.63	6.00			23.3
RK4873		2.34	6.00			0.63	6.00			18.8

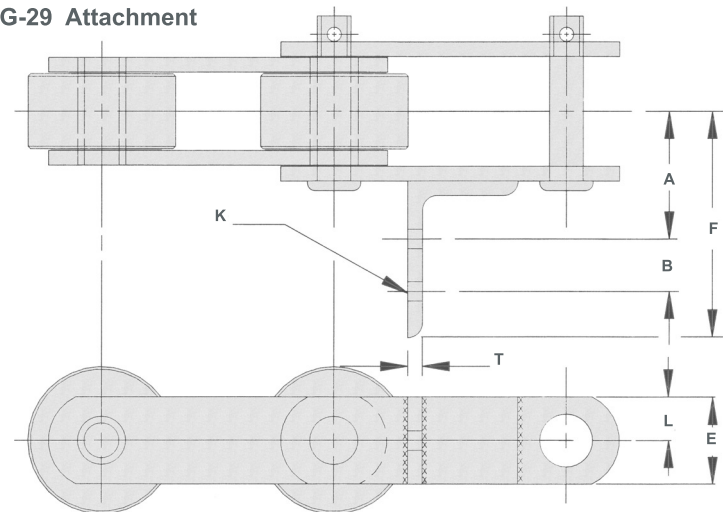
ALL MEASUREMENTS ARE IN INCHES

### Elevator and Conveyor Chains with Attachments

G-19 Attachment



G-29 Attachment



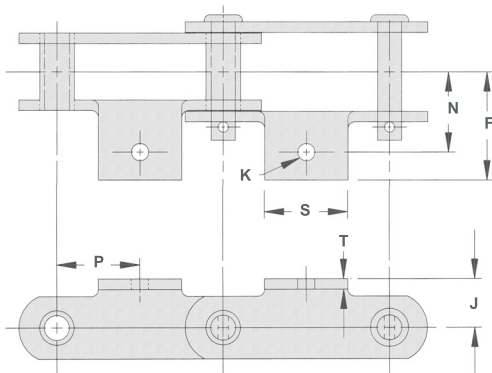
RAK CHAIN NO.	ATTACHMENT NUMBER								WEIGHT LB
		A	B	E	F	K	BOLT DIAMETER L	T	
R80K	G19	2.63	3.25	4.50	3.44	0.50	2.50	0.38	11.7
925R		2.56	3.50	5.50	3.36	0.50	2.63	0.25	9.8
RK1268		2.78	3.50	5.50	3.78	0.50	2.63	0.25	13.9
RK1263		2.78	3.50	5.50	3.78	0.50	2.63	0.25	13.4
RK1263S		2.78	3.50	5.50	3.78	0.50	2.63	0.25	15.3
R1264		2.91	3.50	5.50	3.91	0.50	2.63	0.31	18.2
RK2266		2.59	3.50	5.50	3.59	0.50	2.63	0.25	12.0
RK1273		3.34	5.00	7.50	4.34	0.50	2.63	0.38	27.6
2863		2.78	3.50	5.50	3.78	0.50	2.63	0.25	11.0
RK2863		2.78	3.50	5.50	3.78	0.50	5.63	0.25	11.5
RK1863		2.78	3.50	5.50	3.78	0.50	5.63	0.25	11.9
RK1864		2.91	3.50	5.50	3.91	0.50	5.63	0.31	14.2
RK1864S		2.91	3.50	5.50	3.91	0.50	5.63	0.31	14.0
R1867		3.78	3.50	5.50	4.78	0.50	5.63	0.38	35.9
RK41871		3.41	3.50	5.50	4.41	0.50	5.63	0.38	24.7
RK4873		3.34	5.00	7.50	4.34	0.50	5.63	0.38	21.2
RK94	G29	1.84	1.13	1.25	3.47	0.37	0.63	0.25	5.3
1131		2.78	1.50	2.00	5.03	0.44	1.00	0.38	15.2

ALL MEASUREMENTS ARE IN INCHES

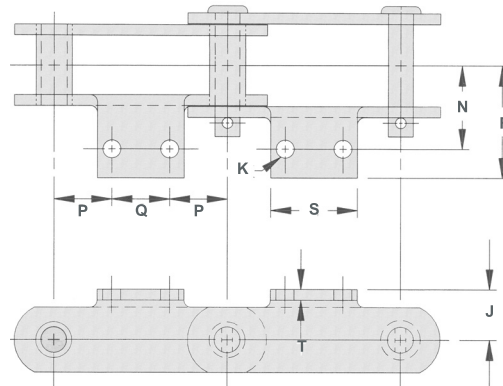
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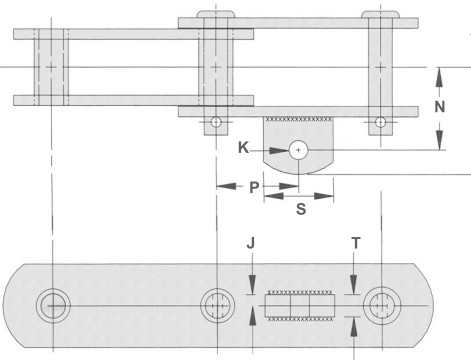
A-1 Attachment



A-2 Attachment



A-22 and A-42 Attachment



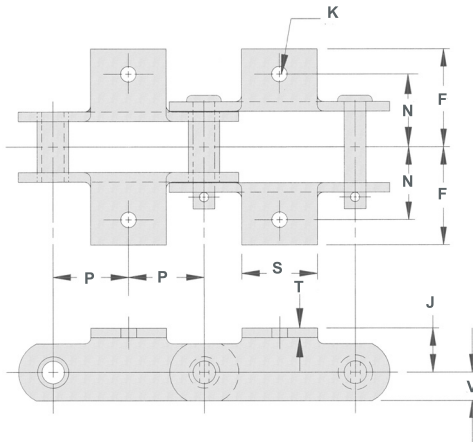
RAK CHAIN NO.	ATTACHMENT NUMBER									WEIGHT LB
		N	Q	J	S	F	P	K	T	
S188	A1	1.88		0.81	2.13	2.61	1.30	0.38	0.25	4.8
S131		2.06		1.00	1.31	3.02	1.54	0.50	0.38	8.9
S102B		2.38		1.00	2.81	3.34	2.00	0.38	0.38	8.9
ES111		3.13		1.50	3.63	3.75	2.38	0.50	0.38	12.7
S110		2.66		1.00	2.81	3.53	3.00	0.38	0.38	8.6
S188	A2	2.09	1.25	0.81	2.13	2.61	0.68	0.31	0.25	4.8
S131		2.06	1.50	1.13	2.88	2.91	0.78	0.50	0.38	8.9
S102B		2.66	1.75	1.00	2.81	3.34	1.30	0.38	0.38	8.0
ES111		3.13	2.31	1.50	3.63	4.13	1.22	0.50	0.38	12.4
S110		2.66	1.75	1.00	2.89	3.32	2.13	0.38	0.38	7.5
S188	A22, A42	1.78	1.75	0.19	1.25	2.38	1.19	0.38	0.38	4.8
S131		2.63	1.75	0.16	1.25	3.50	1.53	0.38	0.38	8.4
S102B		3.13	1.75	0.16	1.25	3.88	2.00	0.38	0.31	7.8
ES111		3.38	1.75	0.19	1.25	4.13	2.38	0.50	0.38	10.8
S110		3.13	1.75	0.19	2.00	4.13	3.00	0.50	0.38	7.1

ALL MEASUREMENTS ARE IN INCHES

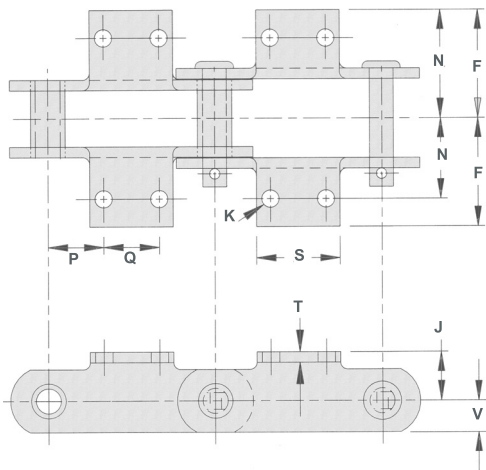


Elevator and Conveyor Rollerless Chains With Attachments

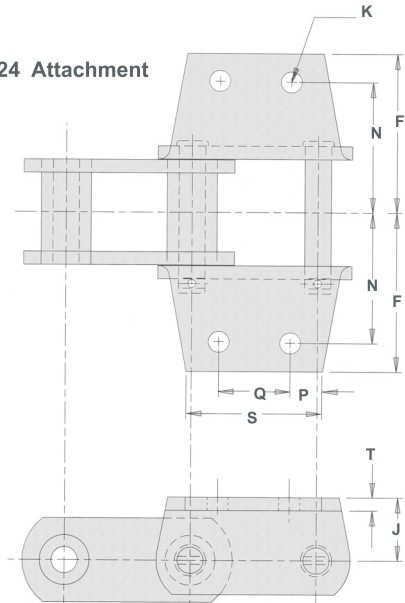
K-1 Attachment



K-2 and K-22 Attachment



K-24 Attachment



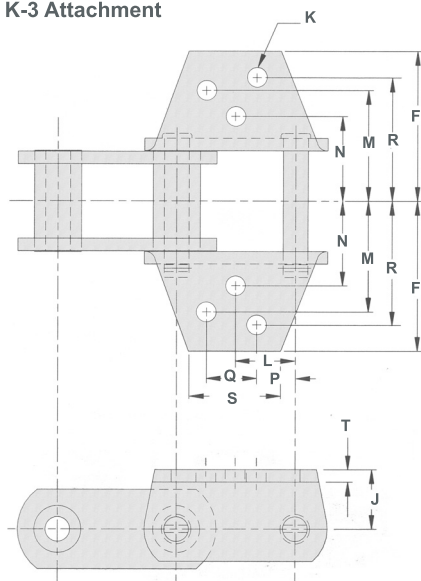
RAK CHAIN NO.	ATTACHMENT NUMBER							BOLT DIAMETER					WEIGHT
		N	F	Q	S	P	K	J	T	V			LB
S188	K1	1.88	2.61		2.13	1.30	0.38	0.81	0.25	0.56			5.8
S131		2.06	3.02		1.31	1.54	0.50	1.00	0.38	0.75			10.2
S102B		2.38	3.34		2.81	2.00	0.38	1.00	0.38	0.75			9.0
ES111	K2	3.13	3.75		3.63	2.38	0.50	1.50	0.38	1.00			15.2
S188		2.09	2.61	1.25	2.13	0.68	0.31	0.81	0.25	0.56			5.8
S131		2.06	2.91	1.50	2.88	0.78	0.50	1.13	0.38	0.75			10.2
S102B		2.66	3.34	1.75	2.81	1.13	0.38	1.00	0.38	0.75			9.0
S110		2.66	3.32	1.75	2.88	2.13	0.38	1.00	0.38	0.75			8.6
ES111		3.13	4.13	2.31	3.63	1.22	0.50	1.50	0.38	1.00			15.2
ES111SP		3.13	4.13	2.31	3.63	1.22	0.50	1.50	0.38	1.00			15.2
SX150	K22	3.75	4.78	2.75	4.50	1.66	0.50	1.88	0.50	1.25			23.0
RS856		3.16	4.25	2.25	4.25	1.88	0.50	1.88	0.50	1.25			23.0
S102-1/2		2.66	3.27	1.75	3.13	1.16	0.50	1.13	0.38	0.88			24.0
ES111		3.13	4.13	2.31	3.63	1.23	0.38	1.50	0.38	1.00			15.2
RS856	K24	3.16	4.25	2.25	4.25	1.88	0.63	1.88	0.50	1.25			23.0
RS856		3.63	4.75	2.50	7.25	1.75	0.63	1.88	0.50				27.5

ALL MEASUREMENTS ARE IN INCHES

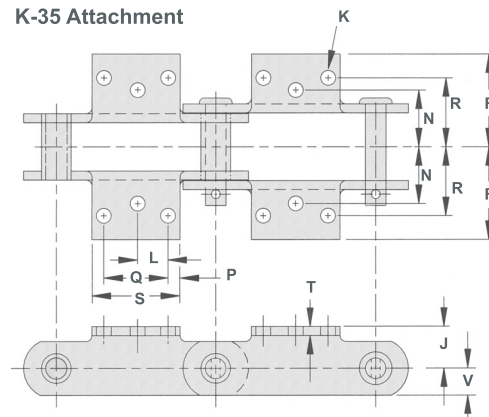
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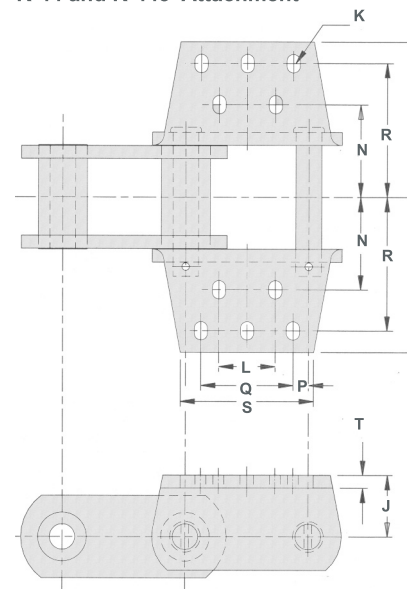
K-3 Attachment



K-35 Attachment



K-44 and K-443 Attachment

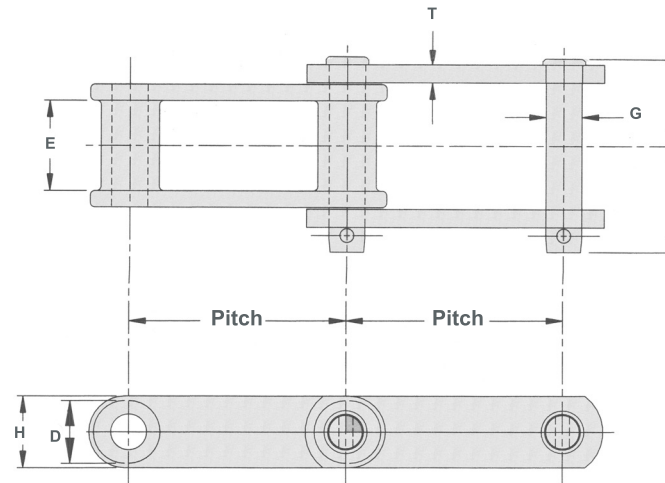


RAK CHAIN NO.	ATTACHMENT NUMBER									BOLT DIAMETER				WEIGHT LB
		N	M	R	F	L	Q	S	P		J	T	V	
SX150	K3	3.75	5.47	5.75	6.53	3.02	2.75	4.25	1.66	0.50	1.88	0.50		26.9
RS856		3.28	5.47	6.03	6.75	3.00	2.75	4.25	1.63	0.50	1.88	0.50		27.5
RS856	K35	3.63		5.88	6.75	1.25	2.50	6.44	1.75	0.63	1.88	0.50	1.25	27.5
ER857	K44	3.50		6.00	7.25	3.50	3.50	6.56	1.25	0.50	2.50	0.50		42.0
ER859		4.50		6.50	7.55	2.75	4.50	6.50	0.75	0.63	3.00	0.63		67.0
ER864	K443	4.50		6.50	7.55	3.75	5.50	8.56	0.75	0.63	3.00	0.63		53.0

ALL MEASUREMENTS ARE IN INCHES



### Cast Combination Chains



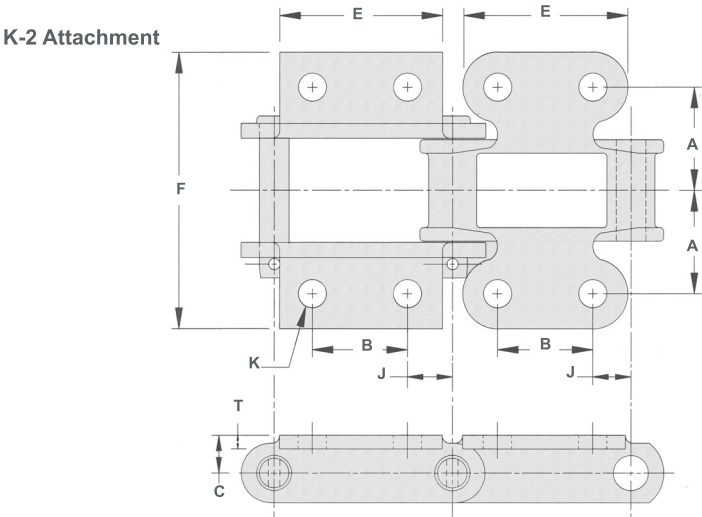
RAK CHAIN NO.	PITCH	PIN HEAD TO CENTER LINE	PIN END TO CENTER LINE	MAXIMUM ALLOWABLE SPROCKET FACE	PIN DIAMETER	SIDEBAR HEIGHT	SIDEBAR THICKNESS	BARREL DIA- METER SIZE	AVERAGE ULTIMATE STRENGTH	WORKING LOAD
		B	C	E	G	H	T	D	LB	LB
C188	2.609	1.34	1.44	0.94	0.50	1.13	0.25	0.88	17500	2340
C131	3.075	1.81	1.88	1.13	0.63	1.50	0.38	1.25	30000	3750
C102B	4.000	2.19	2.30	2.00	0.63	1.50	0.38	1.00	30000	5000
C111	4.760	2.59	2.66	2.38	0.75	1.75	0.38	1.44	45000	7500
C110	6.000	2.19	2.30	1.94	0.63	1.50	0.38	1.25	30000	5000
C132	6.050	3.22	3.16	3.13	1.00	2.00	0.50	1.75	62500	10400

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Cast Combination Chains with Attachments

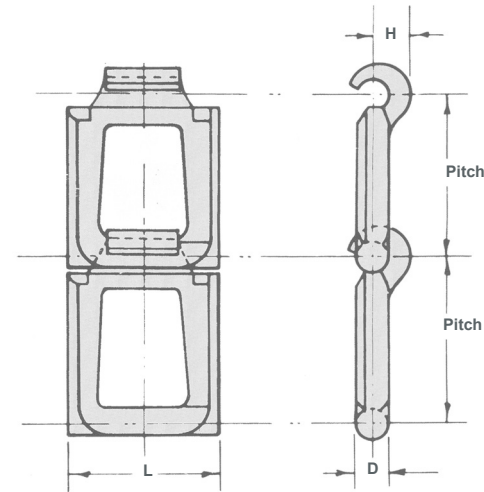


RAK CHAIN NO.	PITCH	BOLT DIAMETER							
		A	J	E	B	C	F	T	K
C188	2.609	2.09	0.69	2.13	1.25	0.81	5.06	0.25	0.31
C131	3.075	2.06	0.78	2.63	1.50	1.06	5.50	0.38	0.50
C102B	4.000	2.66	1.13	2.75	1.75	1.06	6.63	0.38	0.38
C111	4.760	3.13	1.22	3.63	2.31	1.13	7.50	0.38	0.50
C110	6.000	2.66	2.13	3.00	1.75	1.06	6.50	0.38	0.38
C132	6.050	3.75	1.66	3.63	2.75	1.25	9.06	0.50	0.50

ALL MEASUREMENTS ARE IN INCHES



### Cast Detachable Chains



RAK CHAIN NO.	PITCH	OVERALL WIDTH	DIAMETER OF PIN OR RIVET	DIAMETER OF BARREL	WORKING LOAD	AVERAGE ULTIMATE STRENGTH
		L	D	H	LB	LB
25	0.90	0.72	0.14	0.17	150	880
32W	1.15	1.03	0.17	0.23	230	1380
51	1.15	1.28	0.25	0.34	400	2380
42	1.37	1.22	0.22	0.28	330	2000
45	1.63	1.25	0.22	0.30	360	2130
52	1.51	1.50	0.25	0.33	480	2880
55	1.63	1.41	0.27	0.33	480	2880
62	1.66	1.66	0.31	0.41	670	4000

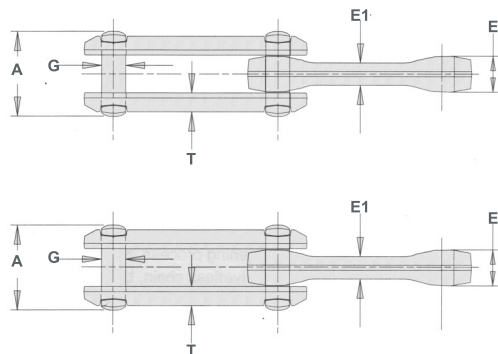
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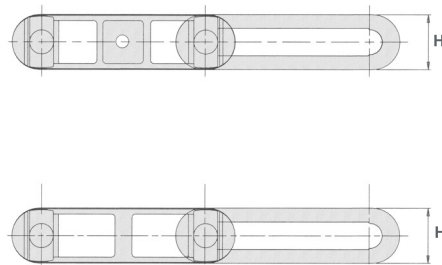
ALL MEASUREMENTS ARE IN INCHES

# Engineering Chains

X Style Chain

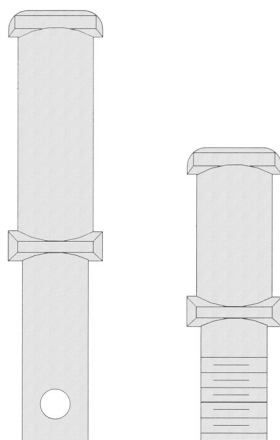


Drop Forged Chains



RAK CHAIN NO.	PITCH	PIN DIAMETER	CHAIN WIDTH			SIDEBARS		AVERAGE ULTIMATE STRENGTH	WEIGHT
			OVERALL	INSIDE		THICKNESS	HEIGHT		
		G	A	E	E1	T	H		
X348	3.015	0.50	1.73	0.75	0.50	0.41	1.09	24000	2.2
X458	4.031	0.63	2.19	1.00	0.63	0.47	1.38	48000	3.2
468	4.031	0.75	3.19	1.59	1.13	0.41	1.88	70000	7.5
X658	6.031	0.63	2.19	1.00	0.63	0.47	1.38	48000	2.7
678	6.031	0.88	3.13	1.28	0.81	0.50	2.00	85000	6.5
X678	6.031	0.88	3.03	1.28	0.81	0.72	2.00	85000	6.7
698	6.031	1.13	3.88	1.56	1.00	0.56	2.56	130000	11.4
998	9.031	1.13	3.88	1.56	1.00	0.56	2.53	130000	9.0

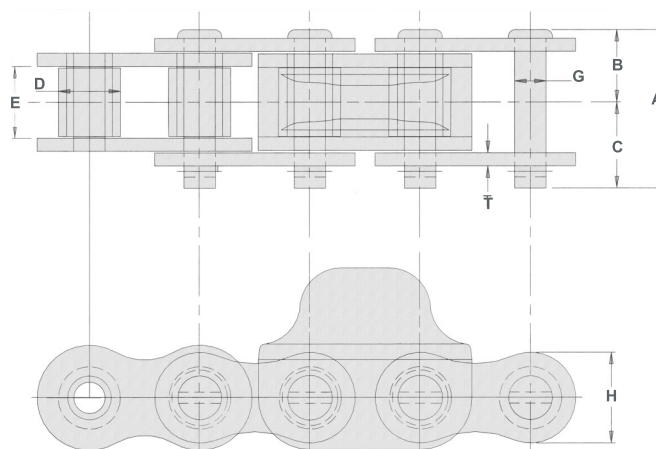
RAK CHAIN NO.	DIAMETER	LENGTH	WEIGHT
			LB
X348	0.50	1.75	0.2
X458	0.50	1.25	0.4
X458	0.50	1.50	0.5
X458	0.63	2.00	0.6
X458	0.63	2.63	0.6
468	0.75	1.50	0.7
468	0.75	2.63	0.8
X678	0.75	1.50	1.0
X679	0.88	1.50	1.1
X680	0.88	2.25	1.2



RAK CHAIN NO.	DIAMETER	LENGTH	WEIGHT
			LB
698	0.75	1.50	1.5
698	0.75	1.75	1.5
698	1.13	2.00	1.9
698	0.75	1.50	1.5
698	0.75	1.75	1.5
698	1.13	2.00	1.9
468	0.75	2.63	0.8
X678	0.75	1.50	1.0
X679	0.88	1.50	1.1
X680	0.88	2.25	1.2

ALL MEASUREMENTS ARE IN INCHES

### Caterpillar Chains

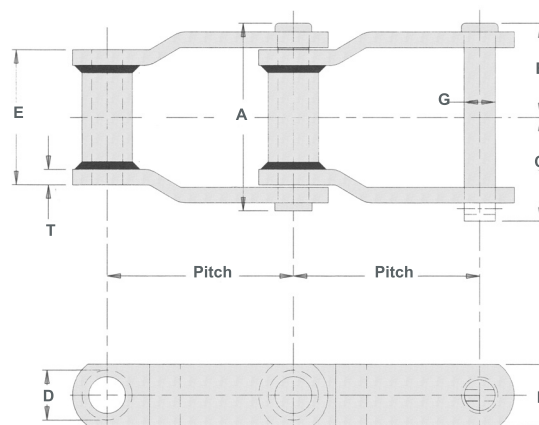


RAK CHAIN NO.	PITCH	WIDTH				DIAMETER		SIDEBARS		DRIVE DOG PITCH SPACING	AVERAGE ULTIMATE STRENGTH	WEIGHT
		OVERALL	PIN HEAD TO CENTER LINE	PIN END TO CENTER LINE	INSIDE WIDTH	ROLLER	PIN	THICKNESS	HEIGHT		LB	LB
		A	B	C	E	D	G	T	H			
RC160 (348)	2.000	2.64	1.23	1.41	1.25	1.13	0.56	0.25	1.90	6	60000	8.3
RC160(458)	2.000	2.64	1.23	1.41	1.25	1.13	0.56	0.25	1.90	4,6	60000	8.3,10
RC160(678)	2.000	2.64	1.23	1.41	1.25	1.13	0.56	0.25	1.90	6	60000	9.8

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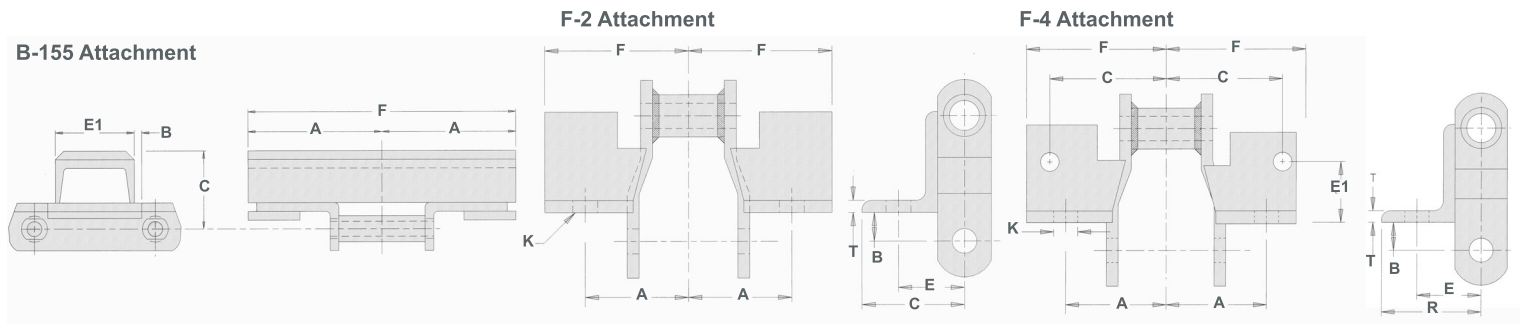
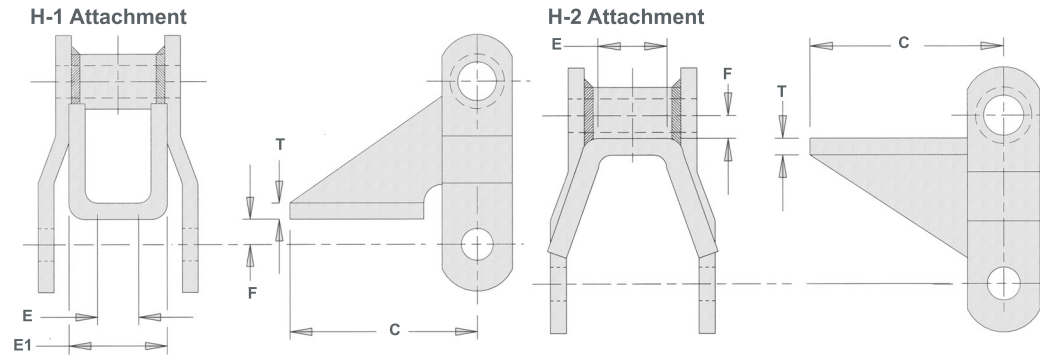


RAK CHAIN NO.	PITCH	OVERALL RIVETED	CENTER LINE TO RIVET END	CENTER LINE TO RIVET HEAD	LENGTH OF BEARING	SIDE BAR		PIN DIAMETER	RIVET DIAMETER	WORK LOAD	ULTIMATE STRENGTH
						THICKNESS	HEIGHT				
		A	B	C	E	T	H	G	D	LB	LB
WH260	2.307	2.75	1.44	1.31	1.69	0.25	1.00	0.75	0.50	3000	28000
WR78	2.609	3.06	1.72	1.45	2.00	0.25	1.25	0.88	0.50	3000	28000
WH78	2.609	3.06	1.72	1.45	2.00	0.25	1.13	0.88	0.50	3700	26000
WHT78	2.609	3.06	1.72	1.45	2.00	0.25	1.25	0.88	0.50	3700	26000
WH82	3.075	3.38	1.84	1.59	2.28	0.25	1.25	1.25	0.56	4800	32000
WH784	4.000	3.06	1.72	1.45	2.00	0.25	1.13	0.88	0.50	3700	27000
WH124	4.000	4.31	2.34	2.09	2.81	0.38	1.50	1.38	0.75	7600	52000
WH124HD	4.063	4.88	2.61	2.28	3.00	0.50	2.00	1.63	0.88	9500	82000
WHX111	4.760	4.88	2.63	2.34	3.38	0.38	1.50	1.38	0.75	8950	52000
WH106	6.000	4.31	2.34	2.09	2.81	0.38	1.50	1.38	0.75	7600	52000
WH110	6.000	4.50	2.45	2.16	3.00	0.38	1.50	1.25	0.75	8100	52000
WH106HD	6.000	4.81	2.51	2.30	3.00	0.50	1.50	1.38	0.75	8100	68000
WH106SHD	6.000	4.88	2.61	2.28	3.00	0.50	2.00	1.63	0.88	9500	85000
WHX132	6.050	6.31	3.33	3.03	4.38	0.50	2.00	1.75	1.00	16000	90000
WHX150	6.050	6.31	3.33	3.03	4.38	0.50	2.50	1.75	1.00	16000	95000
WHX155	6.050	6.63	3.47	3.19	4.44	0.56	2.50	1.75	1.13	18000	108000
WHX157	6.050	6.94	3.64	3.38	4.63	0.63	2.50	1.75	1.13	18900	121000
WHX159	6.125	7.00	3.64	3.38	4.63	0.63	3.00	2.00	1.25	21000	210000

ALL MEASUREMENTS ARE IN INCHES



## Welded Steel Chains with Attachments



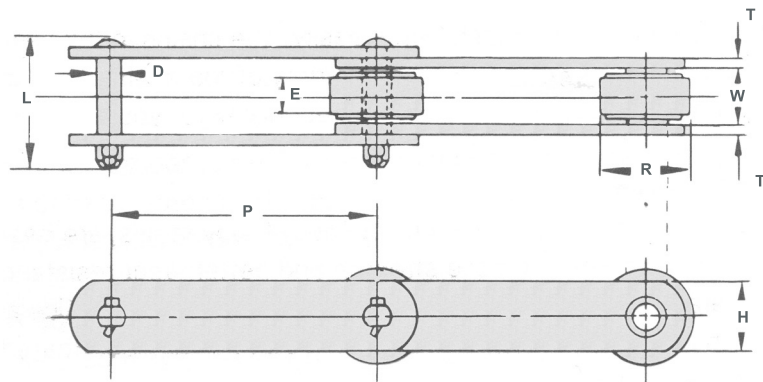
RAK CHAIN NO.	ATTACHMENT NO.	A	B	C	E	E1	F	BOLT DIAMETER	T	R	WEIGHT
								K			LB
WHX132	B155	7.00	1.03	4.25		4.00	14.00				49.6
WHX150		7.00	1.03	4.50		4.00	14.00				54.6
WHX155		7.00	1.03	4.50		4.00	14.00				56.6
WH78	F2	1.88	0.69	2.06	1.44		2.69	0.38	0.25		6.0
WH78	F4	1.88	0.69	2.25	1.44	1.25	2.75	0.38	0.25	2.06	6.1
WH82		2.06	0.75	2.50	1.50	1.13	2.97	0.38	0.25	2.38	8.9
WH124		2.19	0.88	2.63	2.06	1.44	3.09	0.38	0.39	2.75	11.6
WH78	H1			3.56	0.88	1.75	0.50		0.25		8.3
WH82				3.63	1.13	2.00	0.63		0.25		9.9
WH78	H2			3.56	0.81		0.31		0.25		7.5
WH82				3.63	1.03		0.38		0.25		8.8

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Drive Chains with Straight Sidebars



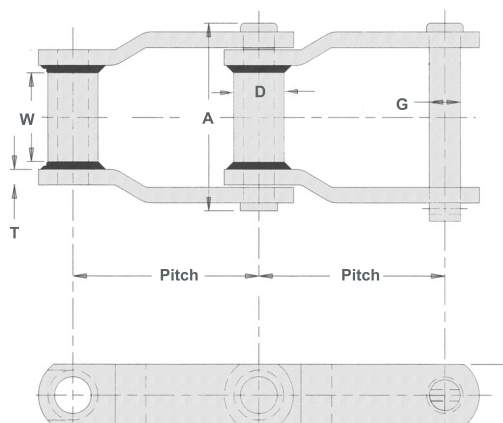
RAK CHAIN NO.	PITCH	OVERALL WIDTH	SIDE BAR		PIN DIAMETER	ROLLER DIAMETER	BETWEEN SIDEBARS	WORKING LOAD	AVERGAE TENSILE STRENGTH	WEIGHT
			THICKNESS	HEIGHT						
		L	T	H	D	R	W	LB	LB	LB
RK345	3.000	5.22	0.56	2.38	0.94	1.78	1.88	10200	126000	21.8
R1353	4.090	5.69	0.63	3.00	1.31	2.63	2.18	16200	205000	32.6
1365	6.000	7.97	0.88	5.00	1.75	3.50	3.19	30800	410000	68.0
R1309K	7.000	8.00	0.88	6.00	2.13	4.50	3.13	37350	610000	89.6

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### Drive Chains



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RAK CHAIN NO.	PITCH	OVERALL WIDTH	SIDE BAR		PIN DIAMETER	ROLLER DIAMETER	BETWEEN SIDE BARS	WORKING LOAD	AVERAGE TENSILE STRENGTH	WEIGHT
			THICKNESS	HEIGHT						
		A	T	H	G	D	W	LB	LB	LB
R3112	2.000	2.88	0.25	1.63	0.56	1.13	1.20	3600	40000	6.4
B3113	2.000	3.13	0.31	1.63	0.593	1.13	1.19	4100	46000	7.3
R506	2.300	2.09	0.16	1.00	0.38	0.75	0.88	1800	13000	2.2
R514	2.500	3.50	0.31	1.63	0.63	1.25	1.44	4850	59000	7.8
A520	2.563	2.69	0.25	1.25	0.50	1.13	1.00	2900	26000	4.5
B578	2.609	2.25	0.16	1.00	0.38	0.88	1.03	2000	13000	2.3
R778	2.609	2.41	0.19	1.13	0.44	0.88	1.06	2500	20000	2.3
R588	2.609	2.63	0.25	1.13	0.44	0.88	1.06	2750	23000	3.8
A508	2.620	2.33	1.19	1.13	0.44	1.00	1.02	2400	23000	3.2
B508H	2.620	2.63	0.24	1.13	0.44	1.00	1.06	2800	23000	3.8
A522	2.640	2.69	0.25	1.25	0.50	1.13	1.00	2950	26000	4.6
AX1568	3.067	3.90	0.38	2.25	0.75	1.63	1.50	6200	79000	12.1
1030	3.075	3.44	0.31	1.50	0.63	1.25	1.44	4850	29000	6.8
R1033	3.075	3.50	0.31	1.50	0.63	1.25	1.44	4850	41000	6.8
R1035	3.075	3.50	0.31	1.63	0.63	1.25	1.44	4850	55000	7.2
R1037	3.075	3.75	0.38	1.75	0.648	1.25	1.44	5300	61000	8.6

ALL MEASUREMENTS ARE IN INCHES

RAK CHAIN NO.	PITCH	OVERALL WIDTH	SIDE BAR		PIN DIAMETER	ROLLER DIAMETER	BETWEEN SIDEBARS	WORKING LOAD	AVERAGE TENSILE STRENGTH	WEIGHT
			THICKNESS	HEIGHT						
			A	T	G	D	W	LB	LB	LBS/FT
3125	3.125	4.00	0.38	2.25	0.800	1.63	1.56	6800	86000	12.3
31252	3.125	7.19	0.38	2.25	0.800	1.63	1.56	13500	170000	24.6
RX238	3.500	4.50	0.50	2.25	0.88	1.75	1.44	7800	110000	15.8
AX1338	3.625	4.98	0.56	2.50	0.94	2.13	1.63	9400	173000	20.6
A1236	4.063	3.91	0.38	2.00	0.75	1.75	1.56	6200	75000	10.4
1240	4.063	4.97	0.50	2.00	0.88	1.75	1.88	9200	53000	12.3
1244	4.063	4.94	0.50	2.13	0.88	1.75	1.88	9200	93000	13.0
R1248	4.063	4.94	0.50	2.25	0.88	1.75	1.88	9200	108000	15.7
RX1245	4.073	5.22	0.56	2.38	0.94	1.78	1.88	10200	126000	18.7
X1343	4.090	5.25	0.56	2.75	1	1.88	1.88	10900	139000	21.5
X1345	4.090	5.25	0.56	2.75	1	2.00	1.88	10900	139000	22.8
X1351	4.125	5.38	0.56	2.75	1.13	2.25	2.00	12700	169000	24.8
RO635	4.500	5.38	0.56	3.00	1.09	2.25	2.00	12400	173000	22.0
A1204	5.000	5.63	0.56	3.00	1.13	2.50	2.25	13700	172000	25.5
RO1205	5.000	5.81	0.56	3.25	1.25	2.50	2.56	16600	198000	28.5
RX1207	5.000	6.19	0.63	3.50	1.25	2.50	2.69	17700	225000	34.0
RO1315	5.000	6.69	0.75	3.50	1.38	2.50	2.56	20200	260000	37.0
RO1355	5.000	6.81	0.75	3.75	1.38	2.75	2.69	20600	260000	43.6
RO1356	5.500	7.19	0.75	4.00	1.50	3.00	2.94	23800	310000	45.6
1301	5.750	6.94	0.69	4.00	1.50	3.00	2.94	23200	305000	45.0
RO1306	6.000	7.19	0.75	4.00	1.50	3.00	2.94	23800	290000	45.0
RX9506H	6.000	7.19	0.75	4.75	1.50	3.00	2.94	23800	310000	47.2
X1311	6.500	7.97	0.88	5.00	1.75	3.50	3.19	30800	418000	77.9
X1307	7.000	7.97	0.88	5.00	1.75	3.50	3.19	30800	389000	66.0

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